

UNIVERSITY OF ILLINOIS
AT URBANA-CHAMPAIGN

Generalized finite element approaches for analysis of localized non-linear thermo-mechanical effects

To the memory of Prof. Ted Belytschko

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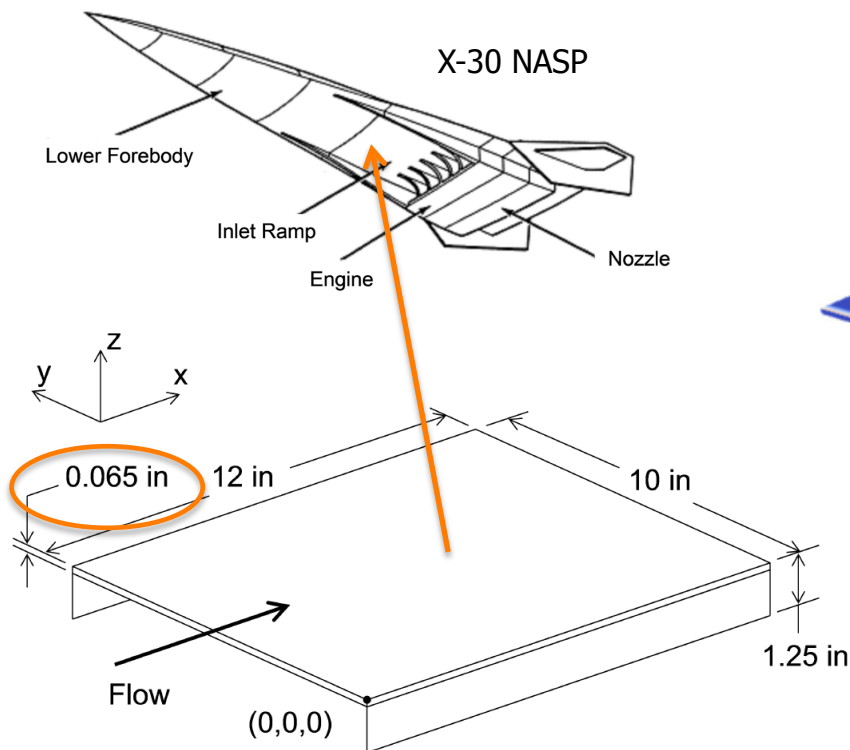


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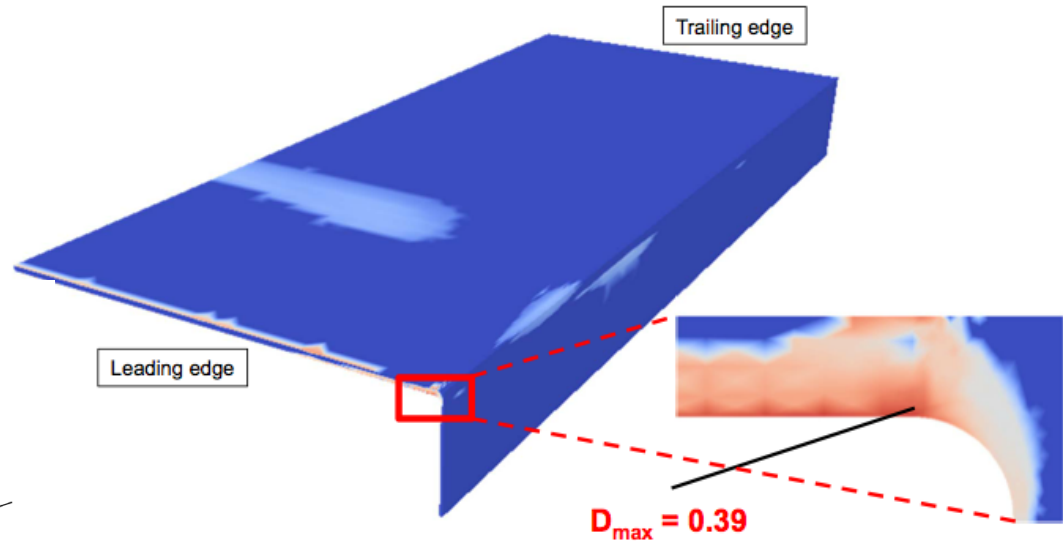


Motivation: Multiscale Structural Analysis

- Thermo, mechanical and acoustic loads on hypersonic aircrafts lead to highly localized non-linear stress fields: 3-D finite element models with fine meshes are required



Representative hypersonic skin panel
[Sobotka et al., 2013]

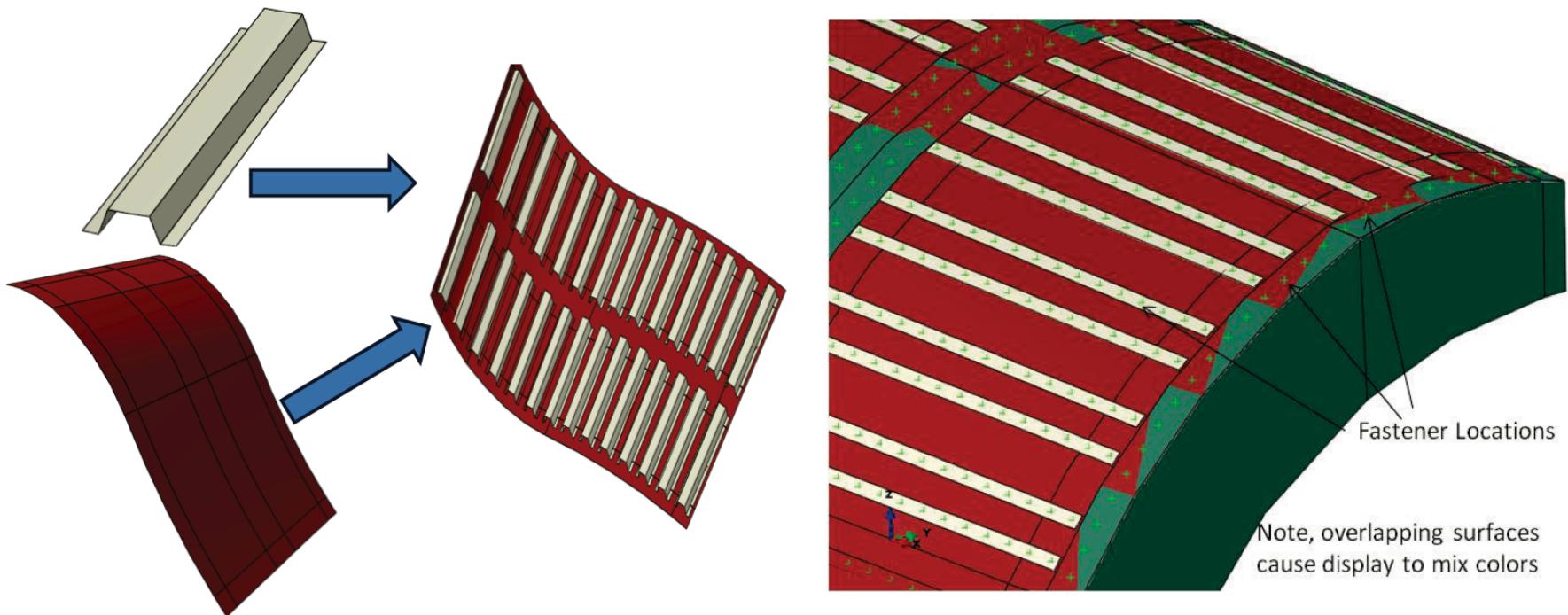


- Highly localized non-linear 3-D effects
- Most of the structure remains linear elastic
- 3-D FEM: Large aspect ratio of elements may lead to numerical instabilities



Motivation: Multiscale Structural Analysis

- Hypersonic aircraft panels are assembled from sub-components using hundreds of fasteners or spot welds.
- Multiple spatial scales: Skin panel, stiffeners, spot welds.

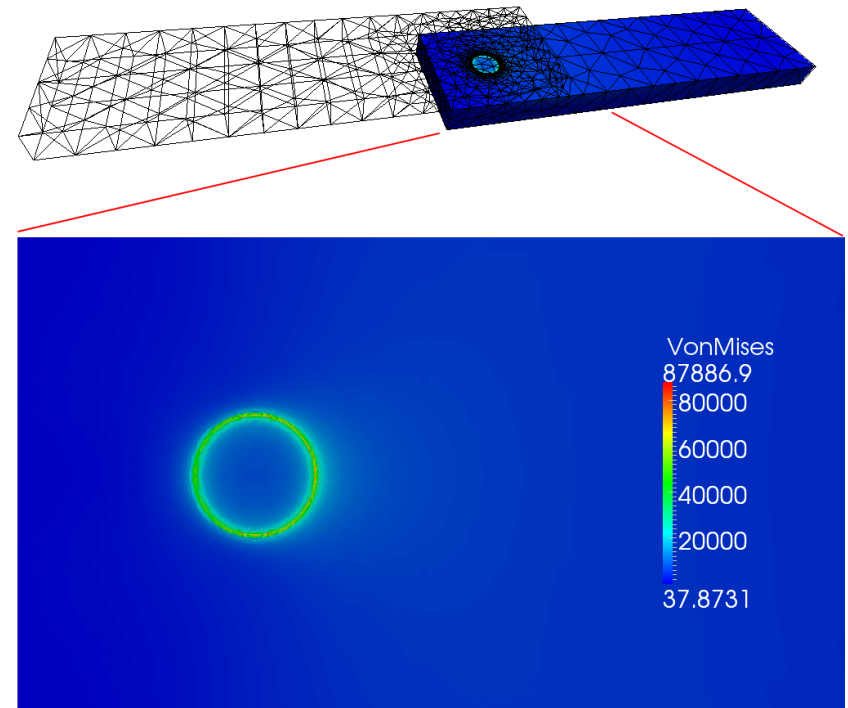


Panel 1 to Sub-Structure Attachment
[AFRL-RB-WP-TR-2012-0280]



Motivation: Multiscale Structural Analysis

- Representation of a spot weld in the FEM requires detailed meshing.
- Hundreds of spot welds in one single panel: Not feasible to mesh them all.
- Multi-point constraint is used instead in the industry: This leads to *mesh dependent solutions even far from spot welds!*
- **Strategy:**
- Formulate a two-scale GFEM for this class of problems;
- Keep global mesh *coarse* and resolve spot welds through enrichment functions computed in parallel.



3-D Adaptive FEM mesh and von Mises stress in a lap joint with a spot weld



Outline

- Motivation
- Generalized finite element methods: Basic ideas
- Bridging scales with GFEM:
 - Global-local enrichments for heat equation and nonlinear thermo-mechanical problems
- Numerical examples
- Conclusions





Generalized Finite Element Method

- GFEM is a Galerkin method with special test/trial space given by

$$S_{GFEM} = S_{FEM} + S_{ENR}$$

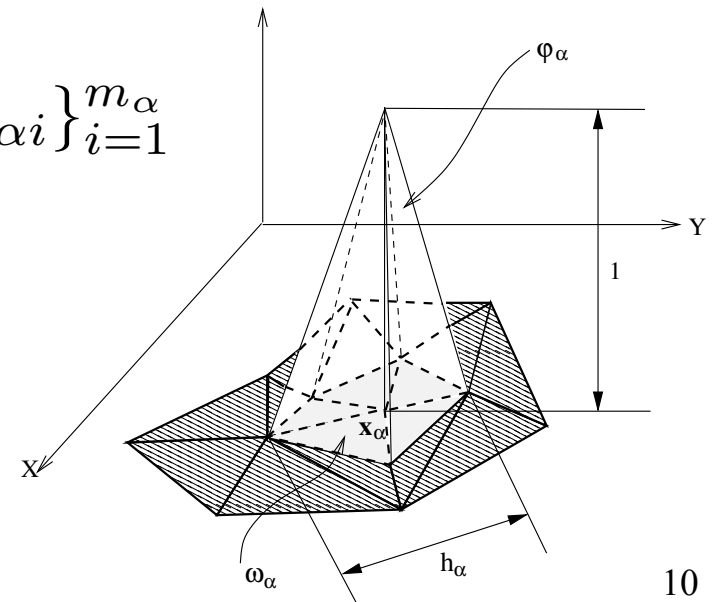
\swarrow Low order FEM space \swarrow Enrichment space with functions related to the given problem

$$S_{FEM} = \sum_{\alpha \in I_h} c_\alpha \varphi_\alpha, \quad c_\alpha \in \mathbb{R}$$

$$S_{ENR} = \sum_{\alpha \in I_h^e \subset I_h} \varphi_\alpha \chi_\alpha; \quad \chi_\alpha = \text{span}\{L_{\alpha i}\}_{i=1}^{m_\alpha}$$

$$L_{\alpha i} \in \chi_\alpha(\omega_\alpha)$$

\swarrow Enrichment function \swarrow Patch space





Generalized Finite Element Method

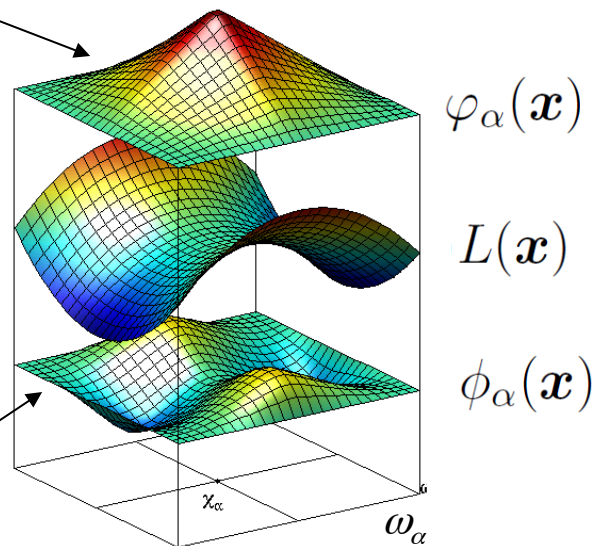
$$\mathcal{S}_{ENR} = \sum_{\alpha \in I_h^e \subset I_h} \varphi_\alpha \chi_\alpha; \quad \chi_\alpha = \text{span}\{L_{\alpha i}\}_{i=1}^{m_\alpha}$$

$$\phi_{\alpha i}(\mathbf{x}) = \varphi_\alpha(\mathbf{x}) L_{\alpha i}(\mathbf{x}) \quad \sum_{\alpha} \varphi_\alpha(\mathbf{x}) = 1$$

Linear FE shape function

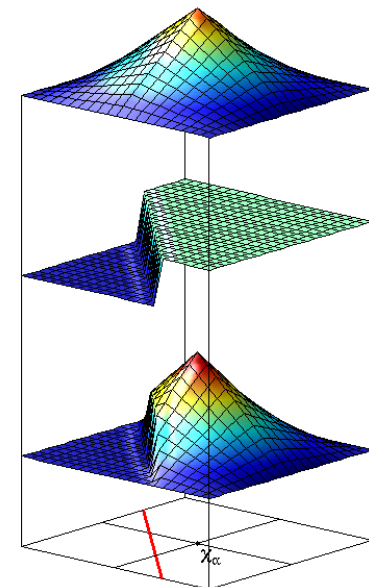
Enrichment function

GFEM shape function



[Oden, Duarte & Zienkiewicz, 1996]

- Allows construction of shape functions incorporating a-priori knowledge about solution

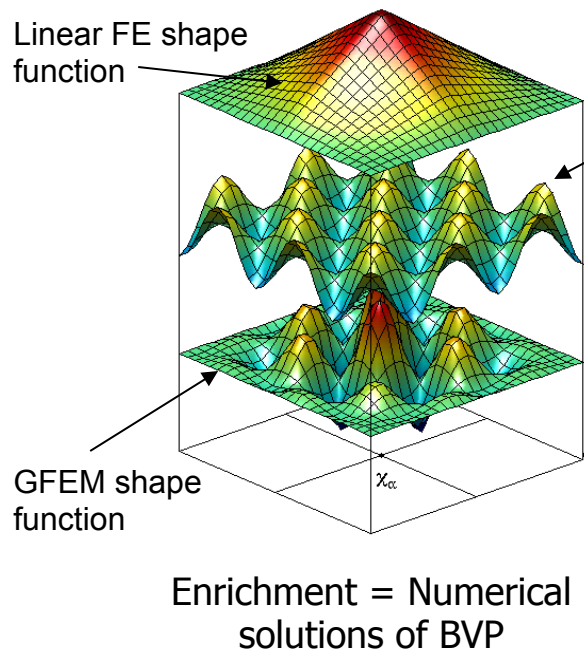


Discontinuous enrichment
[Moes et al., 1999]



Bridging Scales with Global-Local Enrichment Functions*

- Enrichment functions computed from solution of local boundary value problems: Global-Local enrichment functions



- **Idea:** Use available numerical solution at a simulation step to build shape functions for next step (quasi-static, transient, non-linear, etc.)
- Enrichment functions are produced numerically on-the-fly through a global-local analysis
- Use a **coarse** mesh enriched with Global-Local (GL) functions
- GFEM^{gl} = GFEM with global-local enrichments

*[Duarte et al. 2005]



Global-Local Enrichments for Heat Equation

$$\rho c \frac{\partial u}{\partial t} = \nabla (\kappa(\mathbf{x}) \nabla u) + Q(\mathbf{x}, t) \quad \text{in } \Omega$$

where $u(\mathbf{x}, t)$ is the temperature field, ρc is the volumetric heat capacity and $Q(\mathbf{x}, t)$ is the internal heat source. $\kappa(\mathbf{x})$ may be oscillatory.

$$-\kappa \frac{\partial u}{\partial n} = \eta (\bar{u} - u) \quad \text{on } \Gamma_c$$

$$-\kappa \frac{\partial u}{\partial n} = \bar{f} \quad \text{on } \Gamma_f$$

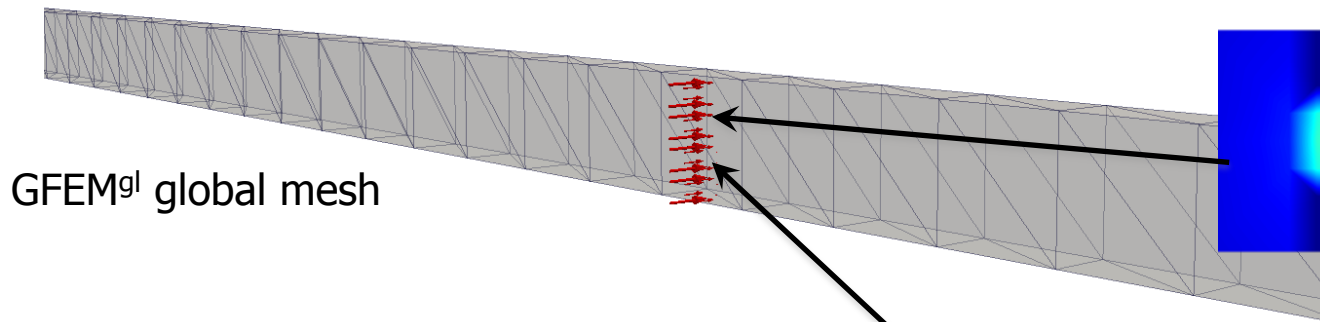
$$u(\mathbf{x}, 0) = u^0(\mathbf{x}) \quad \text{at } t^0$$

where $u^0(\mathbf{x})$ is the prescribed temperature field at time $t = t^0$



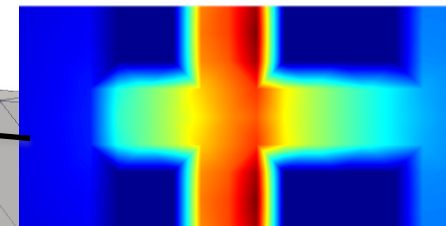
Domain Subjected to Sharp Laser Flux

- Goal:** Solve with GFEM^{gl} on the mesh shown below



Local material heterogeneity:

$$\kappa_a = 50 \kappa_b$$



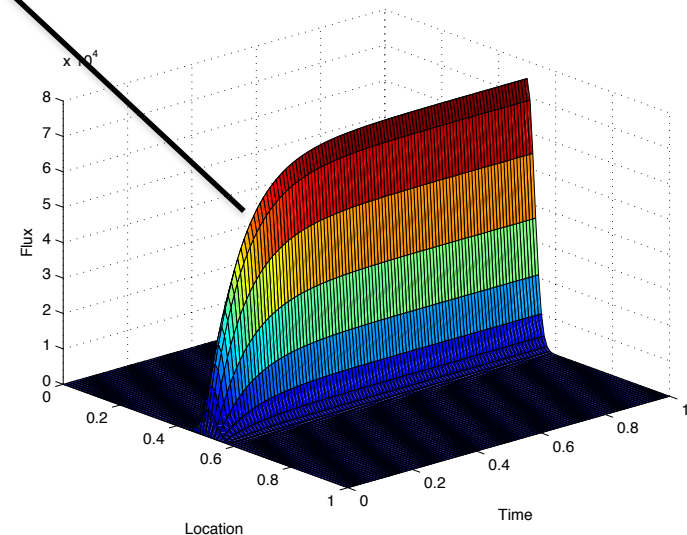
Laser flux:

$$\bar{f}(\mathbf{x}, t) = I_0 * f(t) * \frac{1}{2\pi a^2} * G(\mathbf{x}, b, a)$$

$$f(t) = 1 - \exp(-\gamma * t)$$

$$G(\mathbf{x}, b, a) = \exp\left(\frac{-(x - b)^2}{2a^2}\right)$$

Sharp (Gaussian), localized heat flux applied as shown

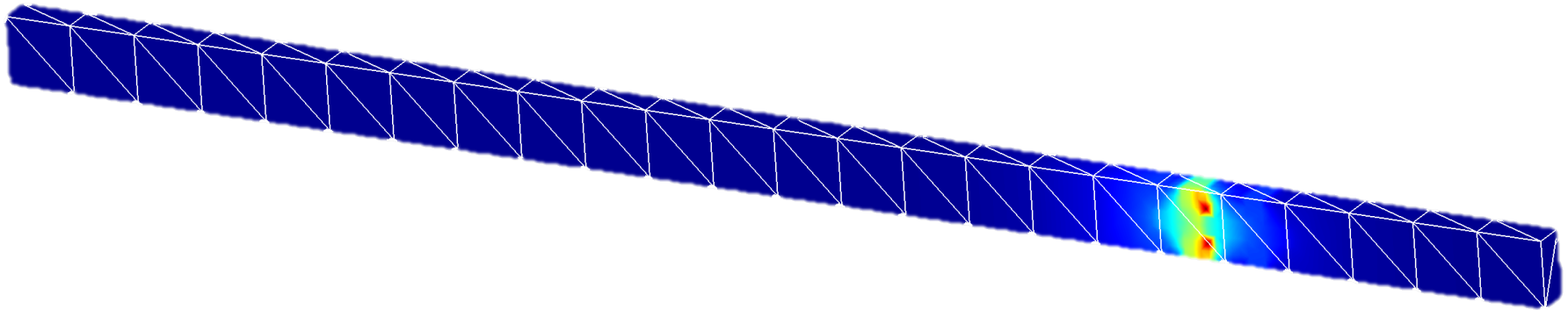


Convection BCs applied everywhere else



Global-Local Enrichments for Heat Equation

Let $u_G^n(\mathbf{x}) \in \mathbb{S}_G^{GFEM,n}(\Omega)$ be the GFEM solution at time $t = t^n = n\Delta t$



Find $u_G^n \in \mathbb{S}_G^{GFEM,n}(\Omega_G)$ such that, $\forall w_G^n \in \mathbb{S}_G^{GFEM,n}(\Omega_G)$

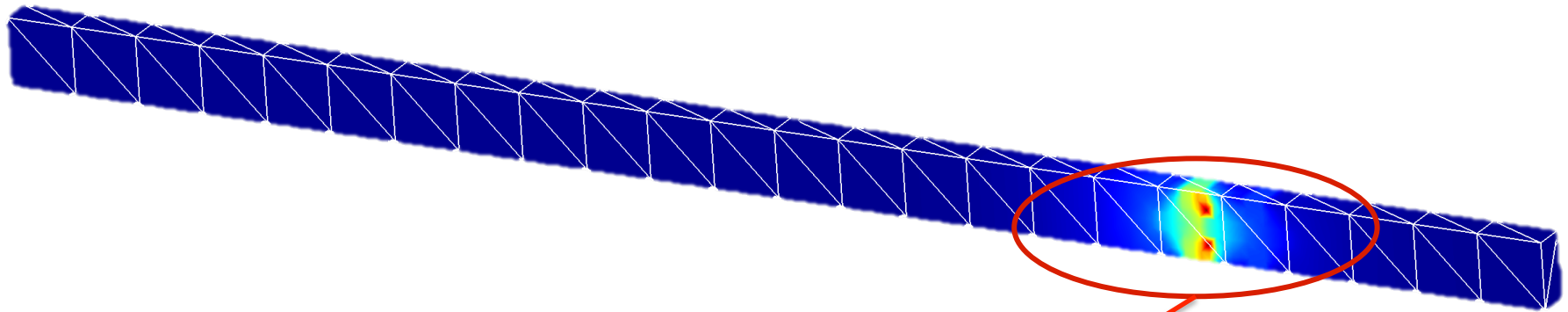
$$\frac{\rho c}{\Delta t} \int_{\Omega} w_G^n u_G^n d\Omega + \int_{\Omega} (\nabla w_G^n)^T \kappa \nabla u_G^n d\Omega + \eta \int_{\Gamma_c} w_G^n u_G^n d\Gamma =$$

$$\frac{\rho c}{\Delta t} \int_{\Omega} w_G^n u_G^{n-1} d\Omega + \int_{\Gamma_f} \bar{f}^n w_G^n d\Gamma + \eta \int_{\Gamma_c} \bar{u}^n w_G^n d\Gamma + \int_{\Omega} Q^n w_G^n d\Omega$$

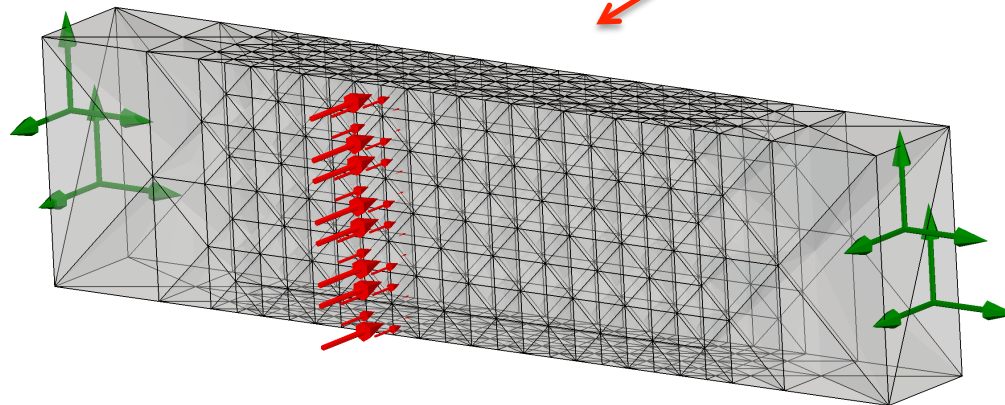


Global-Local Enrichments for Heat Equation

Let $u_G^n(\mathbf{x}) \in \mathbb{S}_G^{GFEM,n}(\Omega)$ be the GFEM solution at time $t = t^n = n\Delta t$



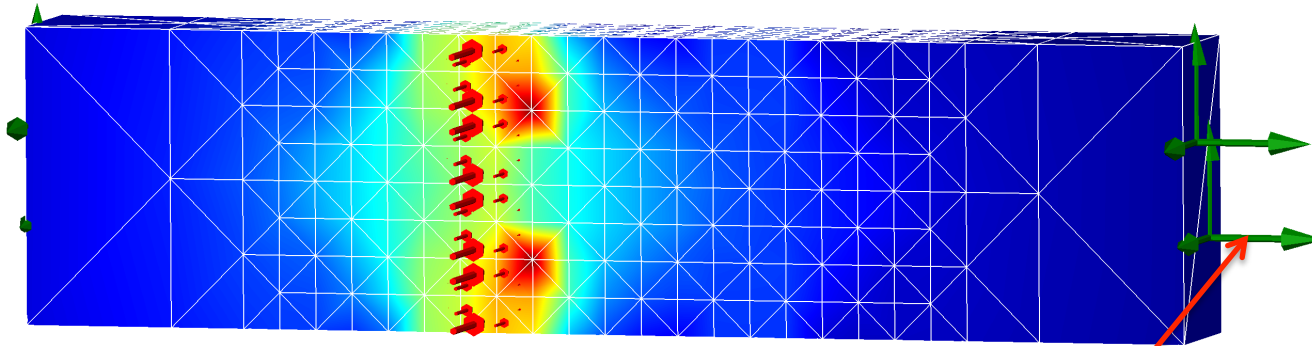
- Define local domain around the laser flux location at time $t = t^{n+1}$





Global-Local Enrichments for Heat Equation

- Solve following *local problem* at time $t = t^{n+1}$ using, e.g., *hp*-GFEM



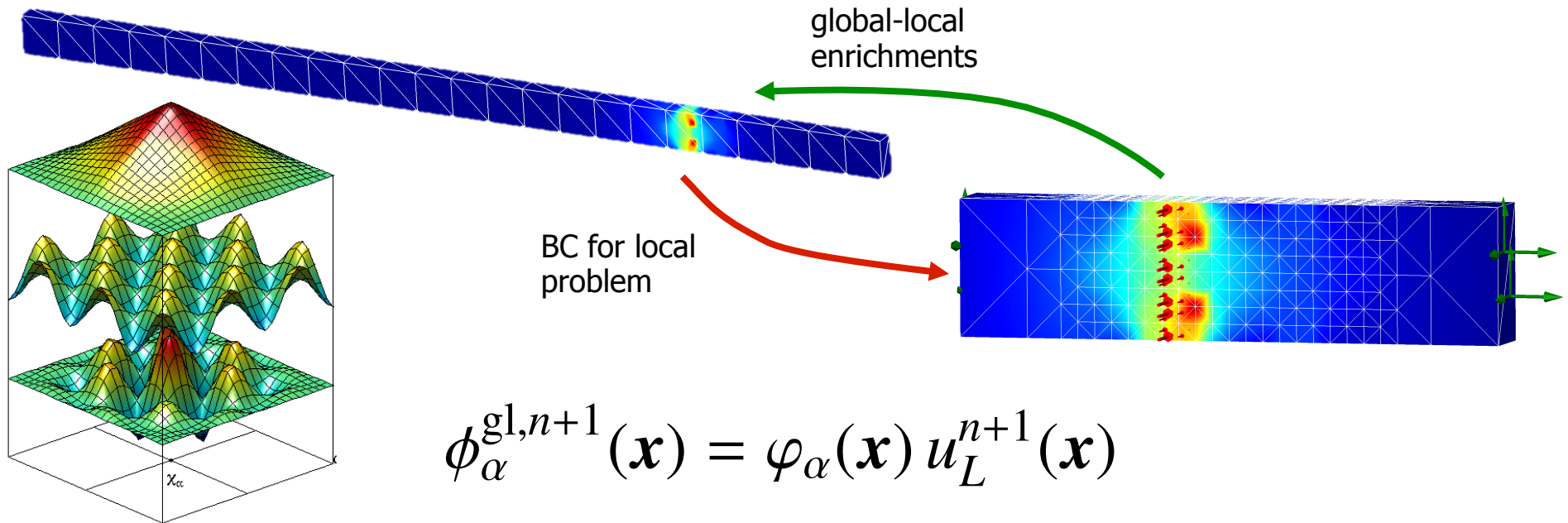
Find $u_L^{n+1} \in \mathbb{S}_L^{\text{GFEM},n+1}(\Omega_L)$ such that, $\forall w_L^{n+1} \in \mathbb{S}_L^{\text{GFEM},n+1}(\Omega_L)$

$$\begin{aligned}
 & \int_{\Omega_L} (\nabla w_L^{n+1})^T \kappa \nabla u_L^{n+1} d\Omega + \eta \int_{\partial\Omega_L \setminus (\partial\Omega_L \cap \Gamma_f)} w_L^{n+1} u_L^{n+1} d\Gamma \\
 &= \int_{\Omega_L} \underbrace{Q^{n+1} w_L^{n+1}}_{\text{circled}} d\Omega + \int_{\partial\Omega_L \cap \Gamma_f} \bar{f}^{n+1} w_L^{n+1} d\Gamma \\
 &+ \eta \int_{\partial\Omega_L \setminus (\partial\Omega_L \cap \partial\Omega)} \underbrace{w_L^{n+1} u_G^n}_{\text{circled}} d\Gamma + \eta \int_{\partial\Omega_L \cap \Gamma_c} \bar{u}^{n+1} w_L^{n+1} d\Gamma
 \end{aligned}$$



Global-Local Enrichments for Heat Equation

- **Defining Step:** Global space is enriched with local solutions



Find $u_G^{n+1}(\mathbf{x}) \in \mathbb{S}_G^{\text{GFEM},n+1}(\Omega) = \mathbb{S}_G^{\text{FEM}} + \{\varphi_{\alpha} u_{\alpha}^{\text{gl},n+1}, \alpha \in \mathcal{I}^{\text{gl}}\}$

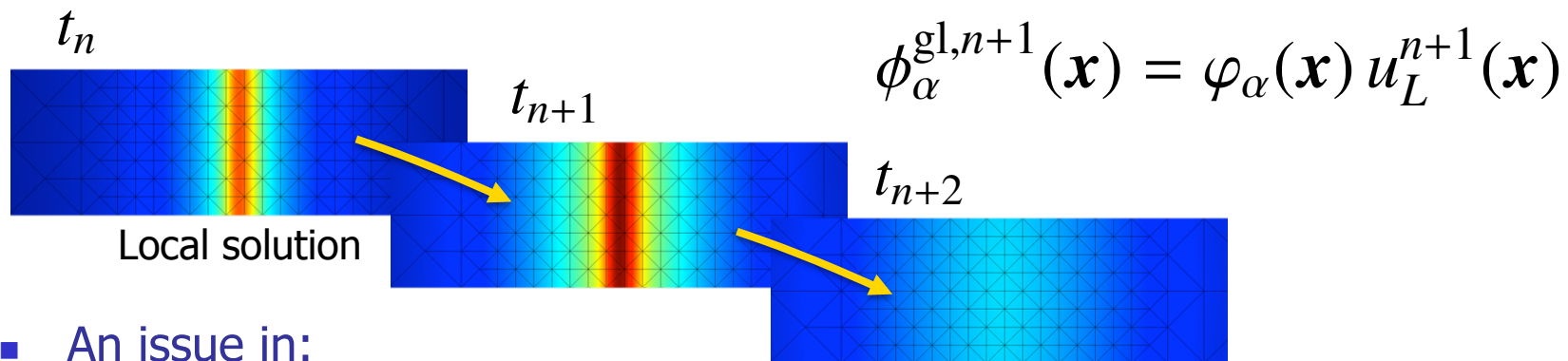
where $u_{\alpha}^{\text{gl},n+1}(\mathbf{x}) = \underline{u}_{\alpha} u_L^{n+1}(\mathbf{x}) \in \chi_{\alpha}^{n+1}, \underline{u}_{\alpha} \in \mathbb{R}$

- Discretization spaces updated on-the-fly with global-local enrichment functions



Time- or load-dependent GFEM space

- Updating local solutions at each step leads to **time- or load-dependency** of global-local enrichments and approximation spaces:



- An issue in:
 - **Transient problems:** How to formulate time integration scheme? (O'Hara et al. 2010)
 - **Nonlinear problems:** How to start Newton-Raphson iteration when solution space changes? **Solution vector at load step (n) cannot be used with shape functions at load step (n+1)**
 - This is also an issue in
 - analytically defined enrichment functions if they are added/deleted between time/load steps
 - adaptive FEMs



Time-dependent GFEM Spaces: Elasto-plastic materials

- Nonlinear solution based on incremental load steps:

$$\mathbf{u}_{n+1} = \mathbf{u}_n + \Delta \mathbf{u}_{n+1}$$

Shape functions at
previous time step

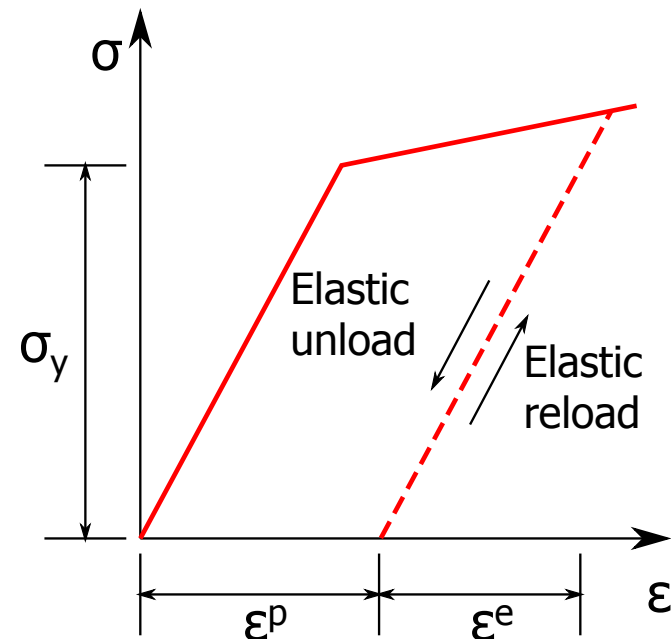
Shape functions at
current time step

$$\sigma(\mathbf{u}_{n+1}) = \sigma(\mathbf{u}_n + \Delta \mathbf{u}_{n+1})$$

- Elasto-plastic behavior:

$$\sigma(\mathbf{u}_{n+1}) = \mathbf{C} : \boldsymbol{\varepsilon}_n^m + \sigma(\Delta \mathbf{u}_{n+1})$$

Total stress is **linear**
in previous converged
solution





Time-dependent GFEM Spaces: Elasto-plastic materials

- Solution vector at load step (n) cannot be used with shape functions at load step (n+1)
- Solve a *linear elastic* “**predictor**” problem to get the total solution at load step (n+1) using shape functions for step (n+1)

$$\begin{aligned} \int_{\Omega^u} \boldsymbol{\varepsilon}(\mathbf{u}_{n+1}^{(1)}) : \mathbf{C} : \boldsymbol{\varepsilon}(\delta \mathbf{u}) \, d\Omega + \eta \int_{\Gamma^u} \mathbf{u}_{n+1}^{(1)} \cdot \delta \mathbf{u} \, d\Gamma &= \int_{\Gamma^t} \bar{\mathbf{t}}_{n+1} \cdot \delta \mathbf{u} \, d\Gamma \\ + \eta \int_{\Gamma^u} \bar{\mathbf{u}}_{n+1} \cdot \delta \mathbf{u} \, d\Gamma + \int_{\Omega^u} (\boldsymbol{\varepsilon}_n^p + \boldsymbol{\varepsilon}_{n+1}^\theta) : \mathbf{C} : \boldsymbol{\varepsilon}(\delta \mathbf{u}) \, d\Omega \end{aligned}$$

- Discretize using *Current* shape functions: n+1 step
- RHS uses: *Current* external loads and thermal strains, *previous* plastic strains

$$\begin{aligned} \mathbf{u}_{n+1}^{(1)} &= \bar{\mathbf{N}}_{n+1}^u \mathbf{d}_{n+1}^{u(1)} \\ \boldsymbol{\varepsilon}_{n+1}^{(1)} &= \bar{\mathbf{B}}_{n+1}^u \mathbf{d}_{n+1}^{u(1)} \end{aligned}$$



Time-dependent GFEM Spaces: Elasto-plastic materials

- Solve a *linear elastic* “**predictor**” problem to get the total solution at load step (n+1) using shape functions for step (n+1)

$$\mathbf{K}_{\text{elas},n+1}^{\mathbf{u}} \mathbf{d}_{n+1}^{\mathbf{u}(1)} = \mathbf{f}_{\text{ext},n+1}^{\mathbf{u}} - \mathbf{f}_{\text{int},n+1}^{\mathbf{u}(0)}$$

Current shape functions and external load \nearrow

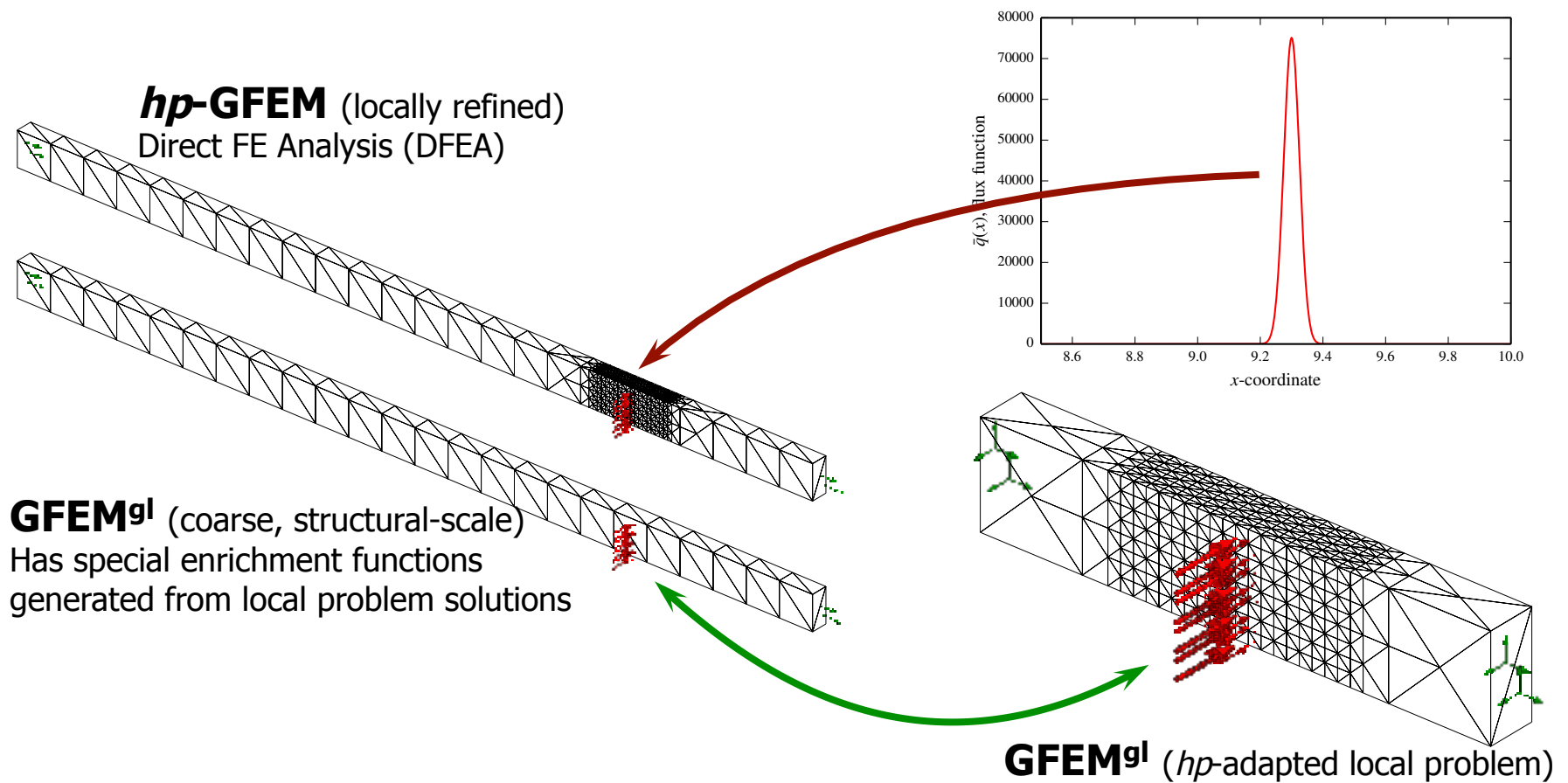
\nwarrow Current shape fns; current thermal, *previous* plastic strains

- Yields predictor for **total solution** at initial Newton iteration
- Solution provides initial guess for Newton-Raphson at step (n+1)
- No interpolation of quantities between meshes like in adaptive FEM
- *All information available at integration points which are NOT time-dependent*



Numerical example: Laser-heated beam

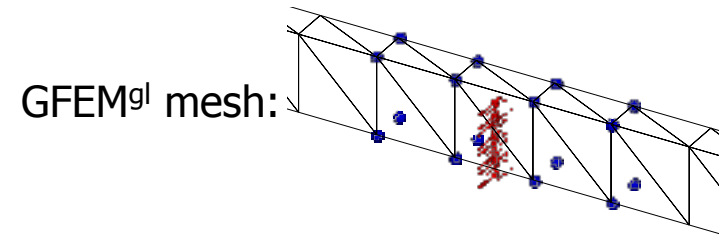
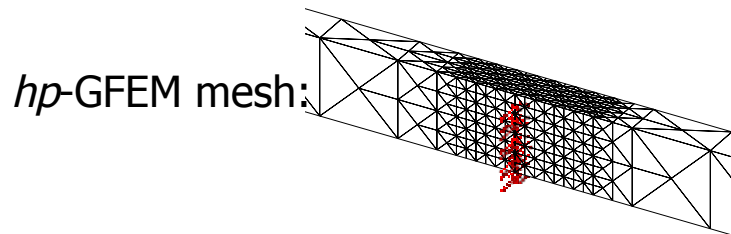
- Coupon beam subjected to transient Gaussian laser heating



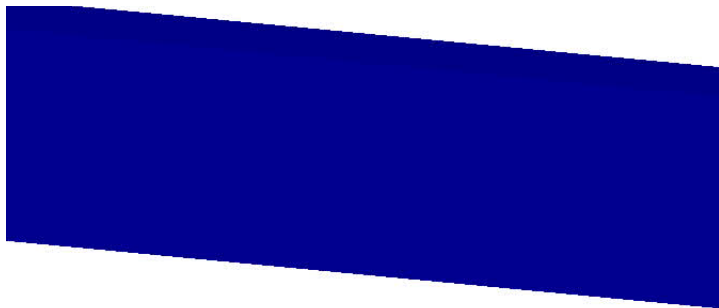


Numerical example: Laser-heated beam

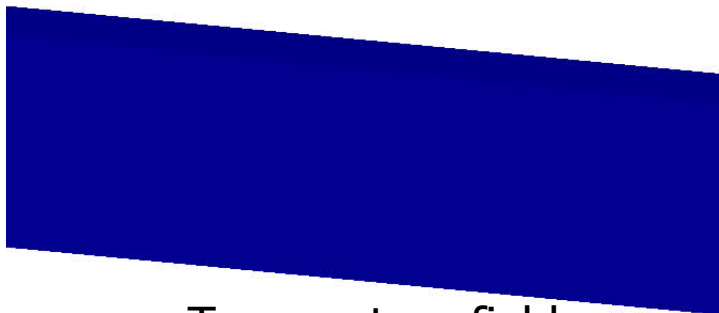
- **Case 1:** Stationary sharp heating, then cooling to room temperature



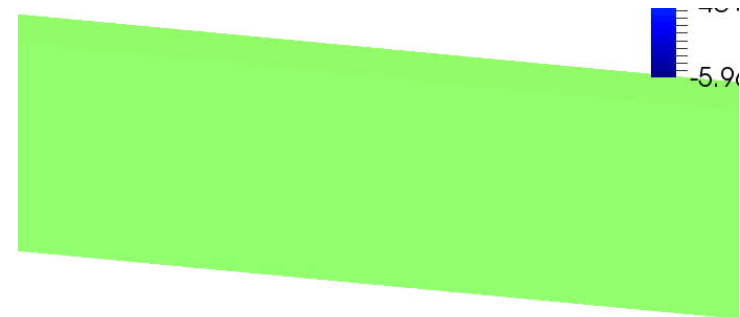
GFEM^{gl}



hp-GFEM



Temperature field

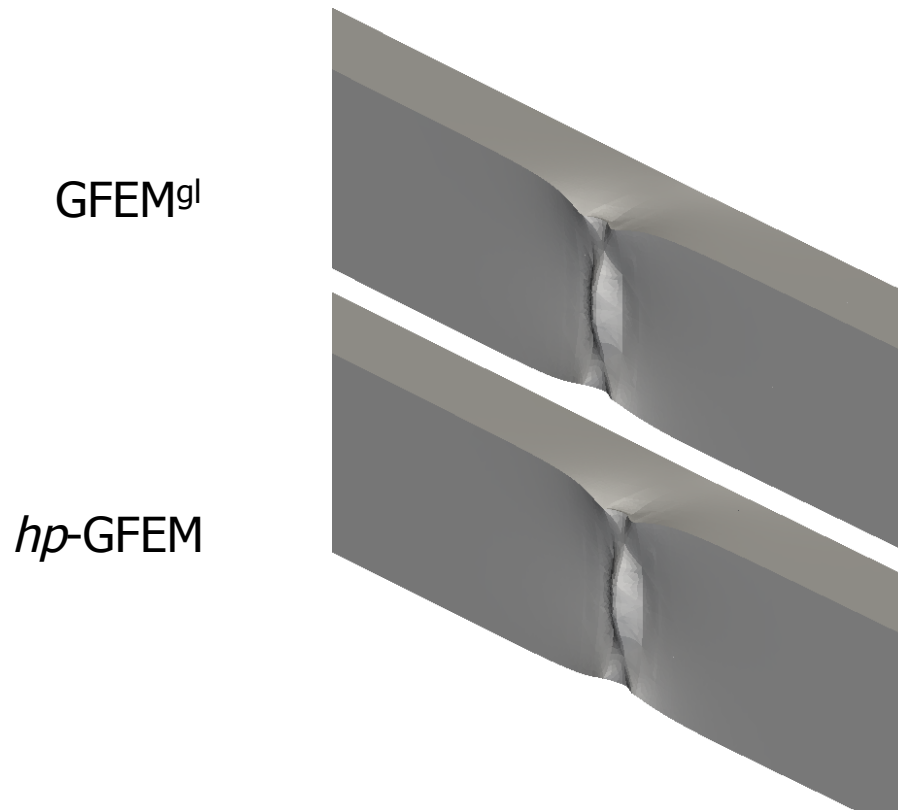


Axial stress

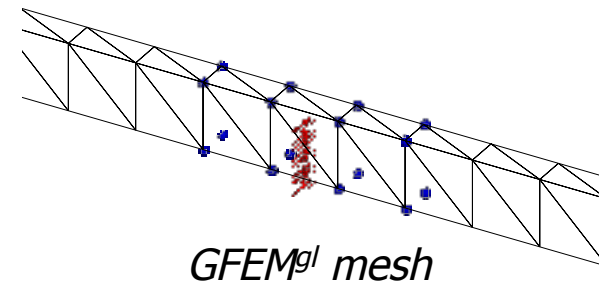


Numerical example: Laser-heated beam

- **Case 1:** Stationary sharp heating, then cooling to room temperature



Residual deformation, fully cooled

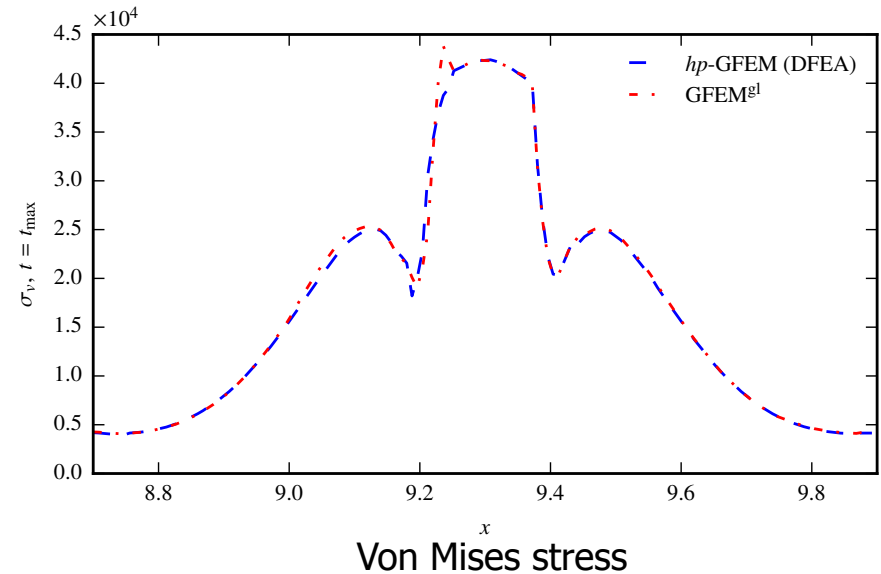
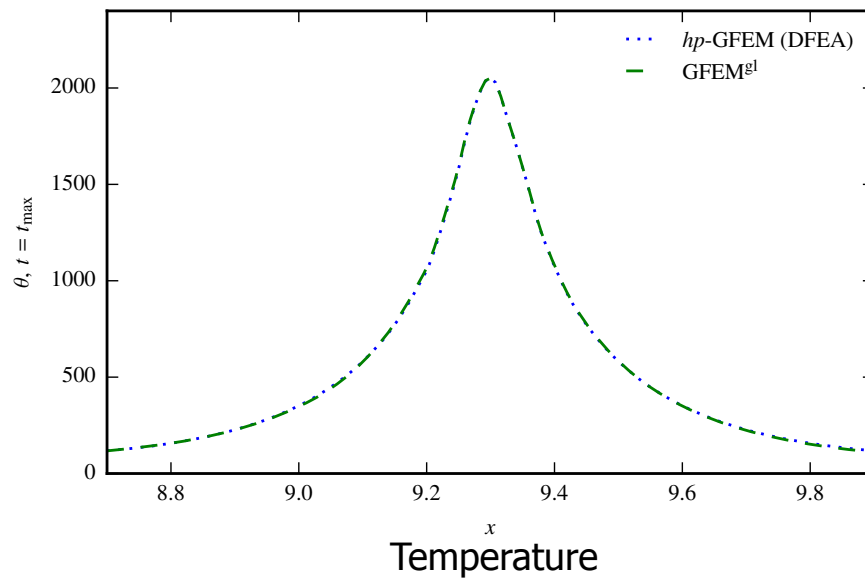


$GFEM^{gl}$ captures localized temperature gradients, stresses, and residual deformations on a **coarse-scale, uniform mesh**.



Numerical example: Laser-heated beam

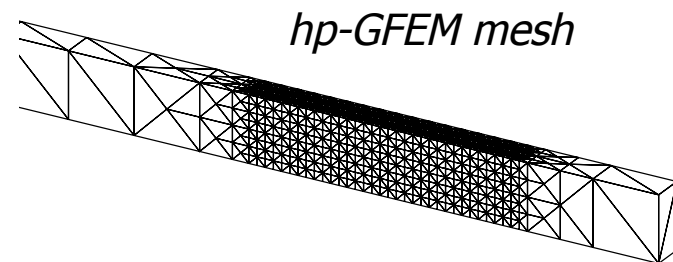
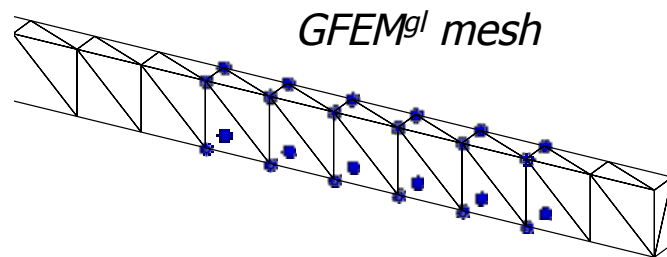
- GFEM^{gl} vs. direct (*hp*-GFEM) analysis:
 - Pointwise quantities at maximum load/temperature:



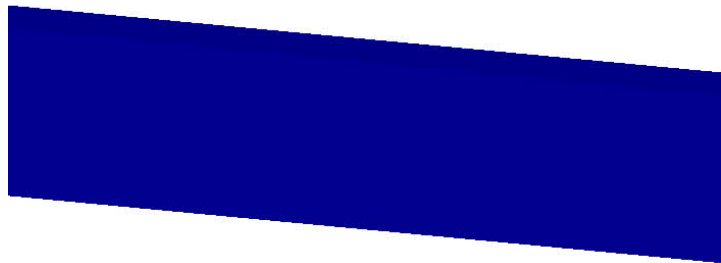


Numerical example: Laser-heated beam

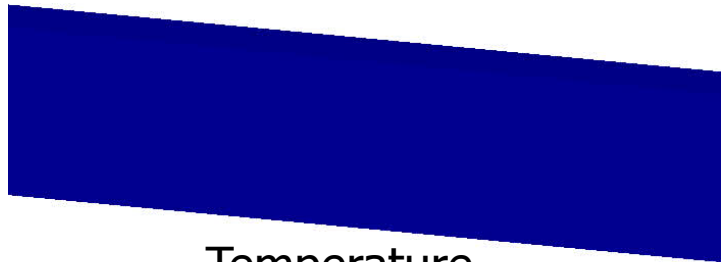
- **Case 2:** Moving sharp flux



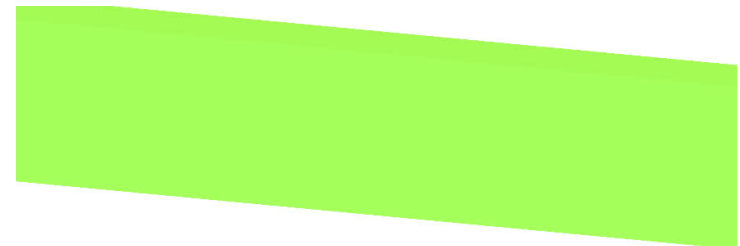
GFEM^{gl}



hp-GFEM



Temperature

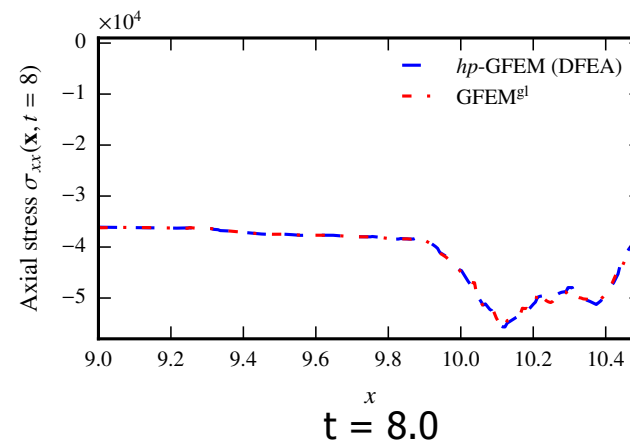
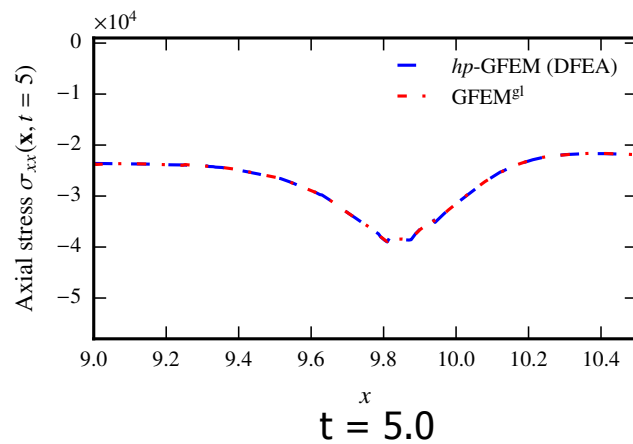
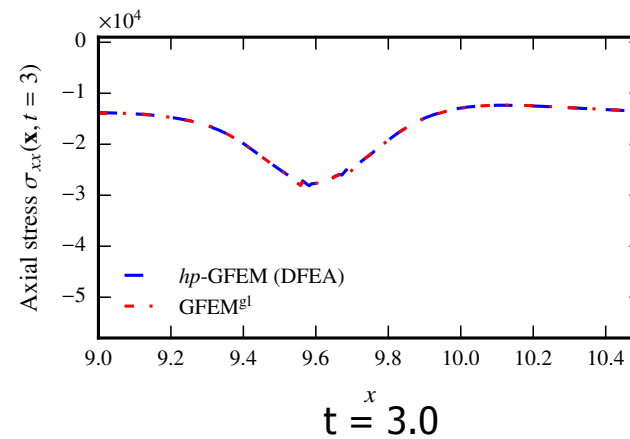
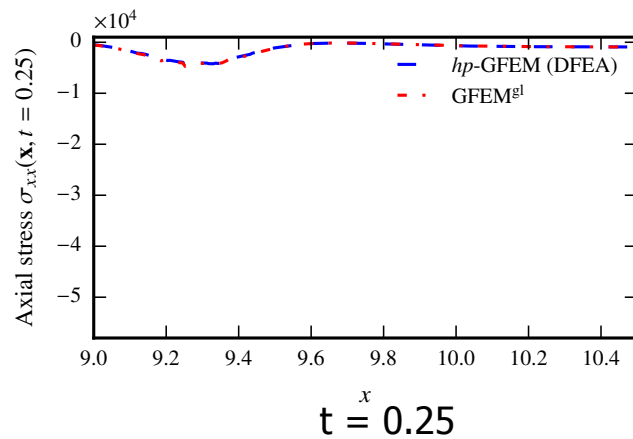


Axial stress



Numerical example: Laser-heated beam

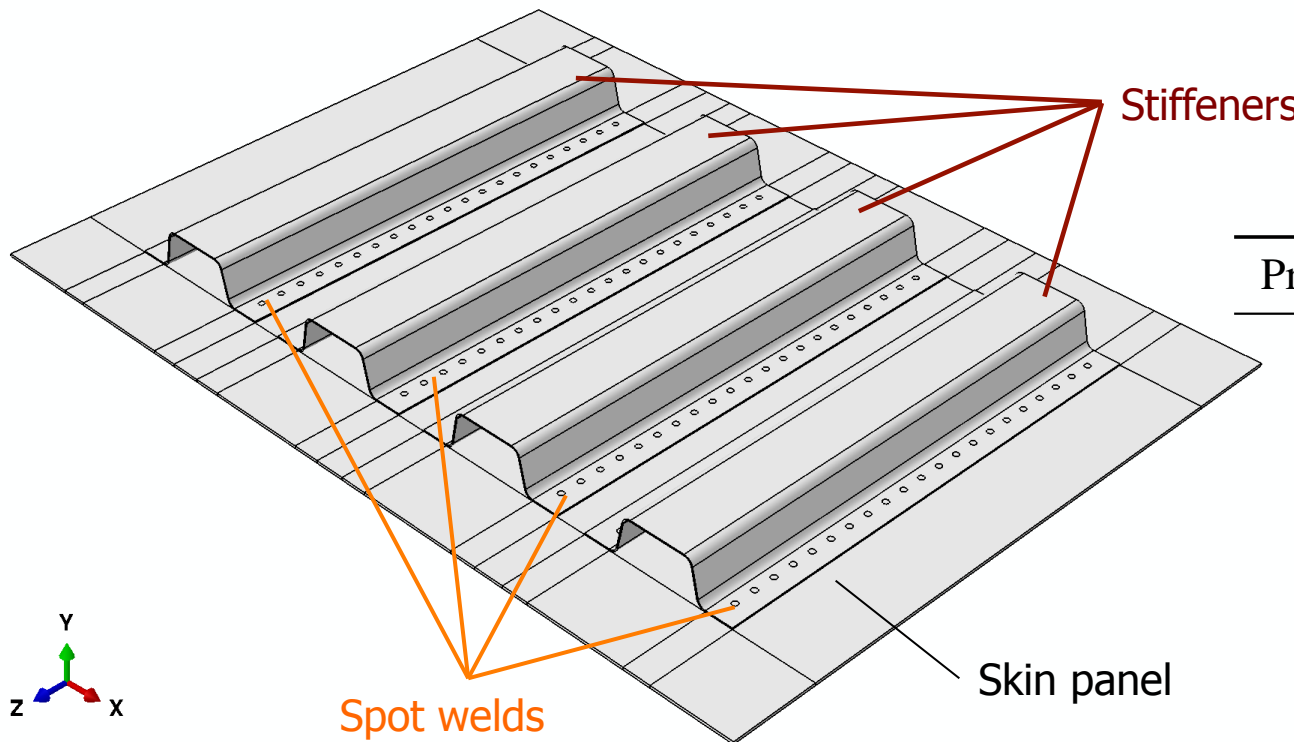
- GFEM^{gl} vs. *hp*-GFEM solutions in time: Axial stress





GFEM^{gl} Solution of a Hat-Stiffened Panel

- Stiffened panel with 168 spot welds*



Ti-6242S properties:

Property	Value	Units
E	17100	ksi
ν	0.325	–
σ_y	152.0	ksi
α	4.28×10^{-6}	$^{\circ}\text{F}^{-1}$
κ	0.8755	$\frac{\text{ft-lbf}}{\text{s-in-}^{\circ}\text{F}}$
ρc	14.04	$\frac{\text{ft-lbf}}{\text{in}^3\text{-}^{\circ}\text{F}}$

- Represent spot welds using global-local enrichments
- Use a *coarse mesh* at global scale

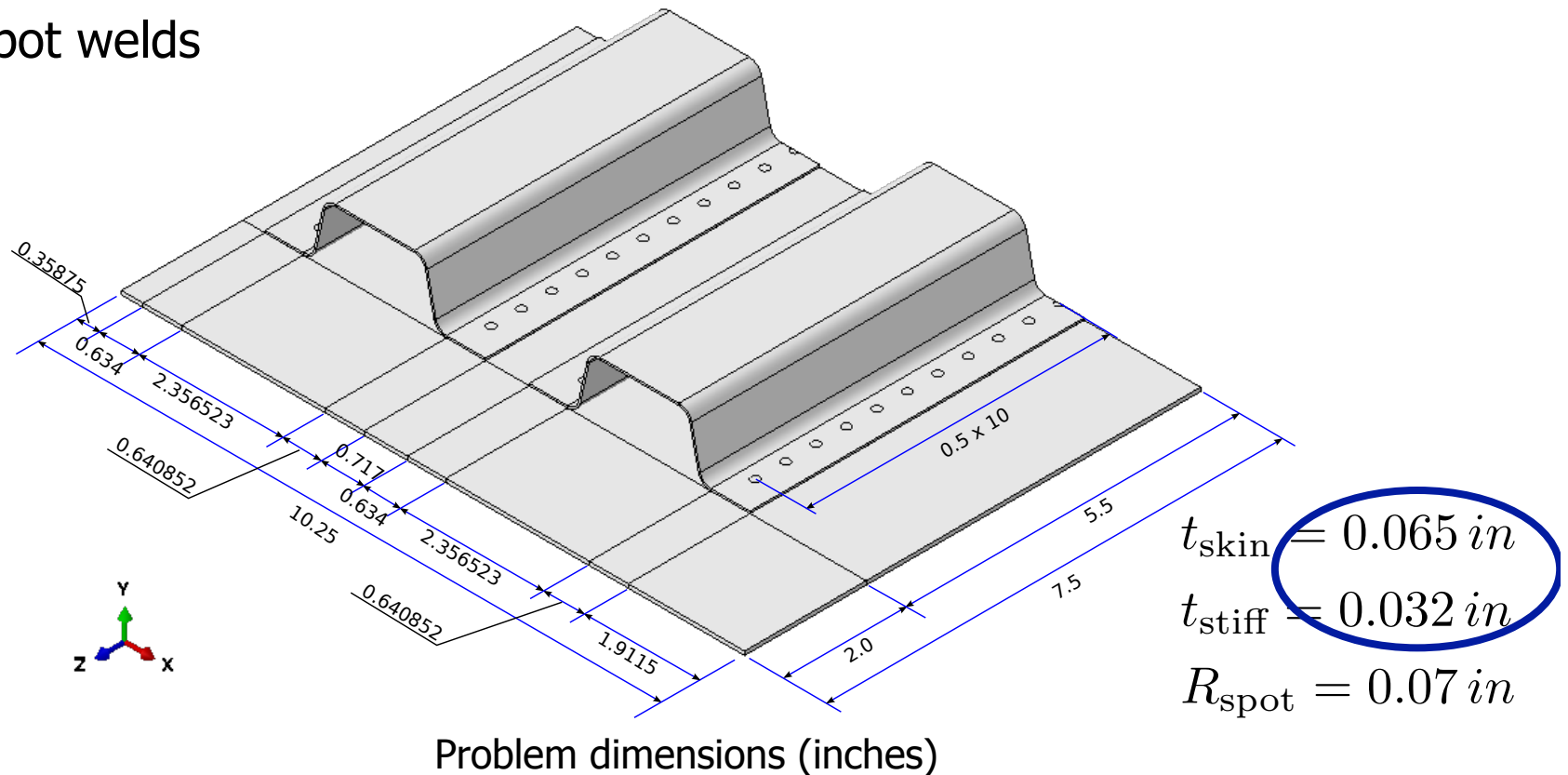
*Panel geometry and properties courtesy of Air Force Research Laboratory, OH, USA



GFEM^{gl} Solution of a Hat-Stiffened Panel

Case 1: Mechanical load only: Uniform pressure on skin panel

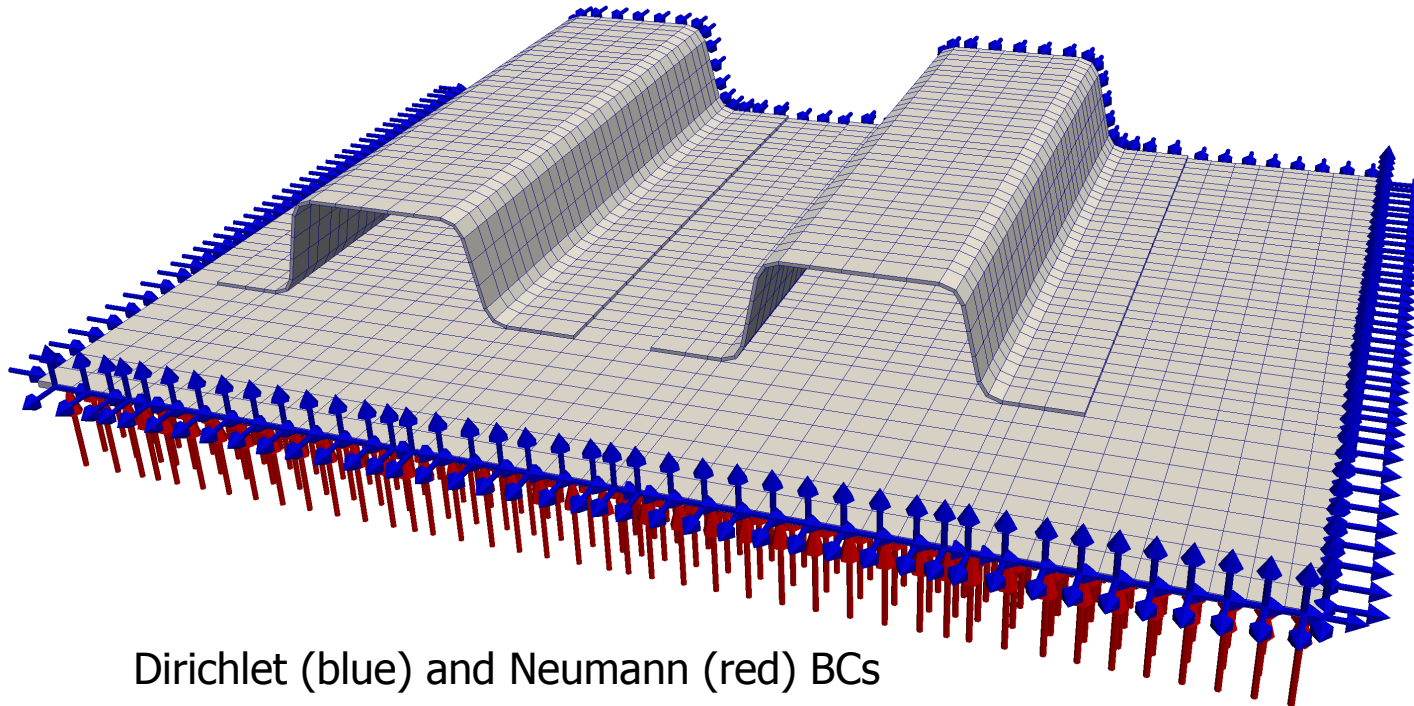
- Linear elastic response
- Use symmetry properties to reduce problem size
- 44 spot welds





GFEM^{gl} Solution of a Hat-Stiffened Panel

- Global mesh with hexahedron elements: Spot welds are *not* discretized at this scale

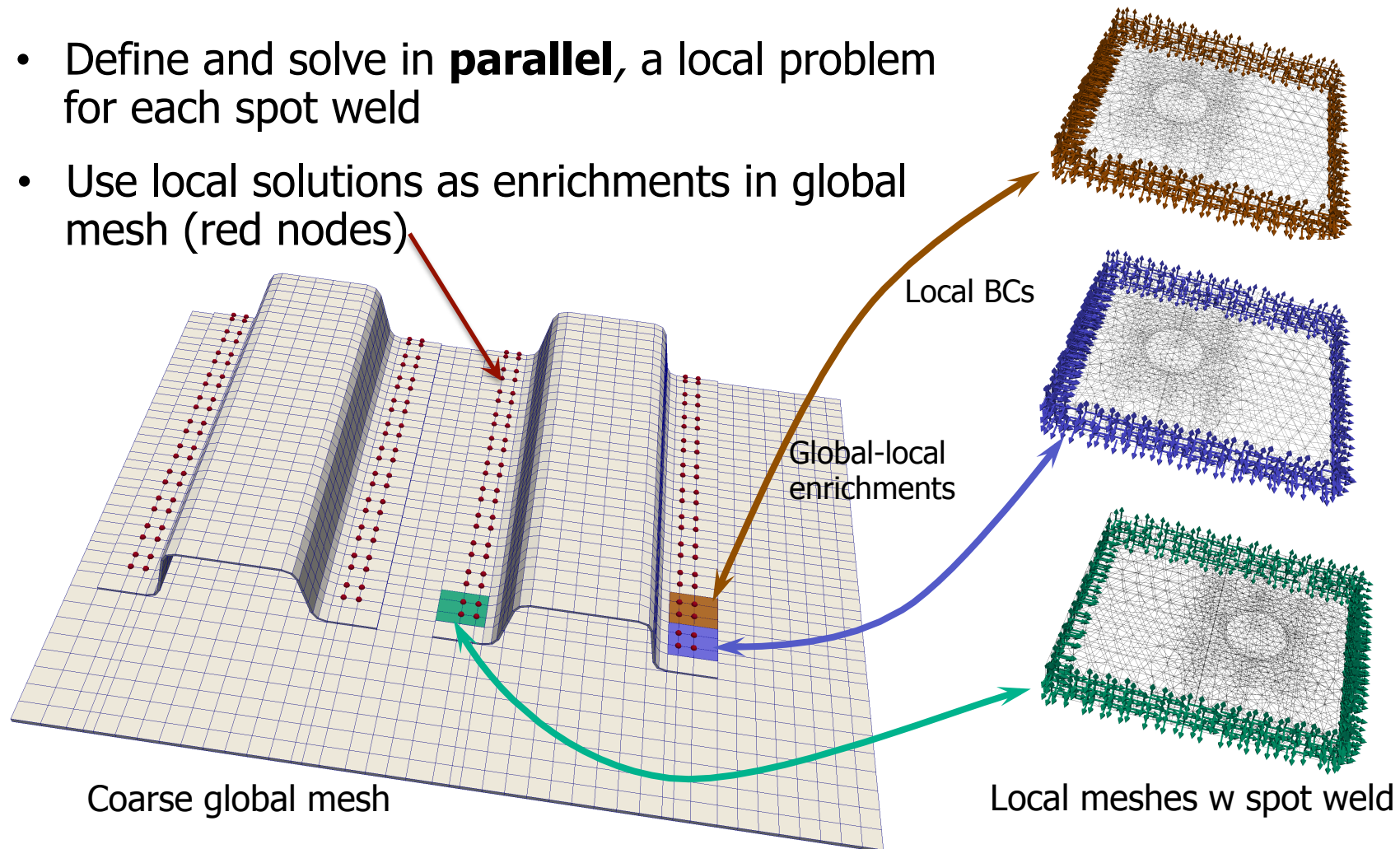


Dirichlet (blue) and Neumann (red) BCs



GFEM^{gl} Solution of a Hat-Stiffened Panel

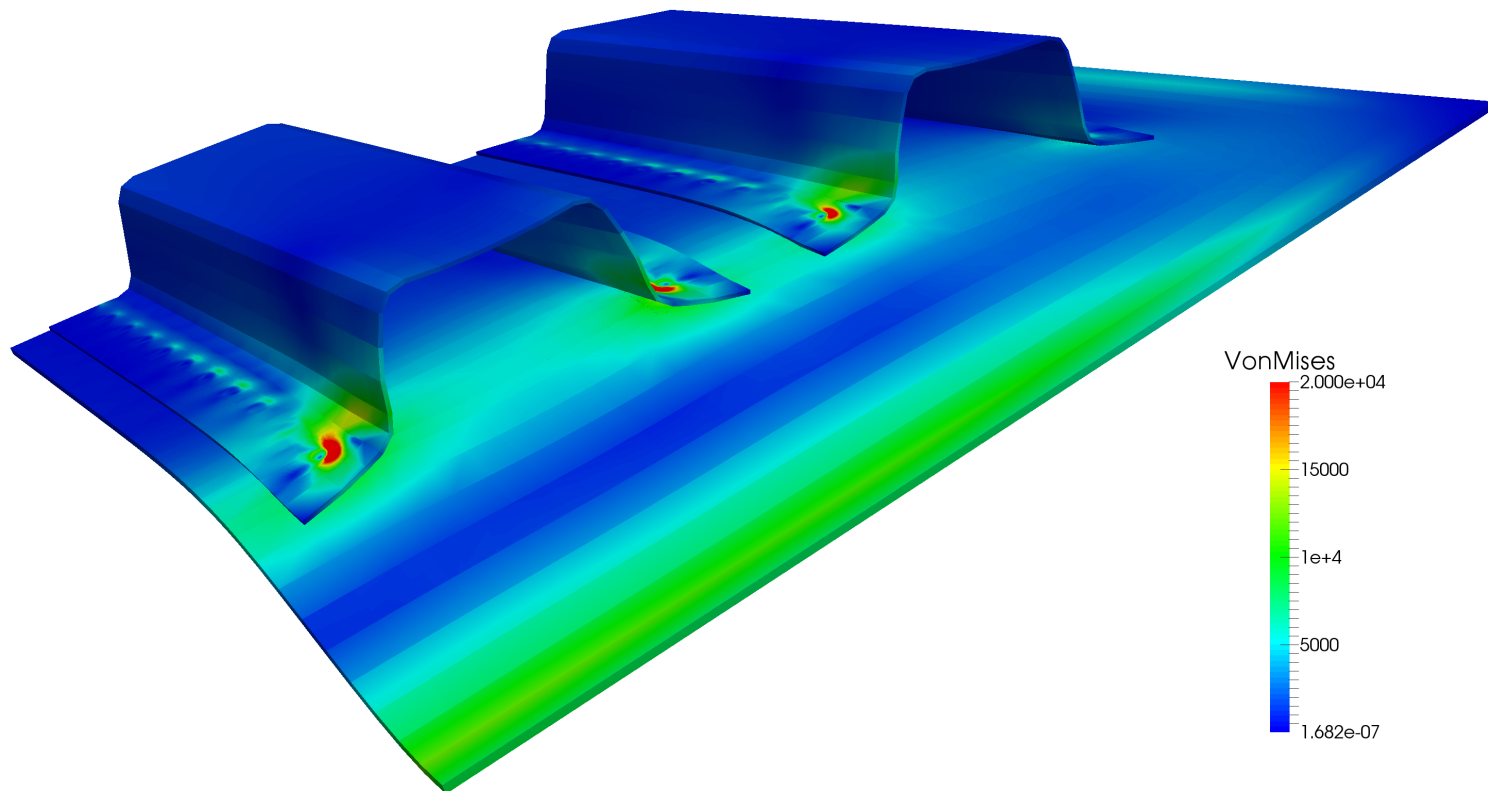
- Global problem provides BCs for local problems
- Define and solve in **parallel**, a local problem for each spot weld
- Use local solutions as enrichments in global mesh (red nodes)





GFEM^{gl} Solution of a Hat-Stiffened Panel

- GFEM^{gl} results: Deformed configuration and von Mises stress



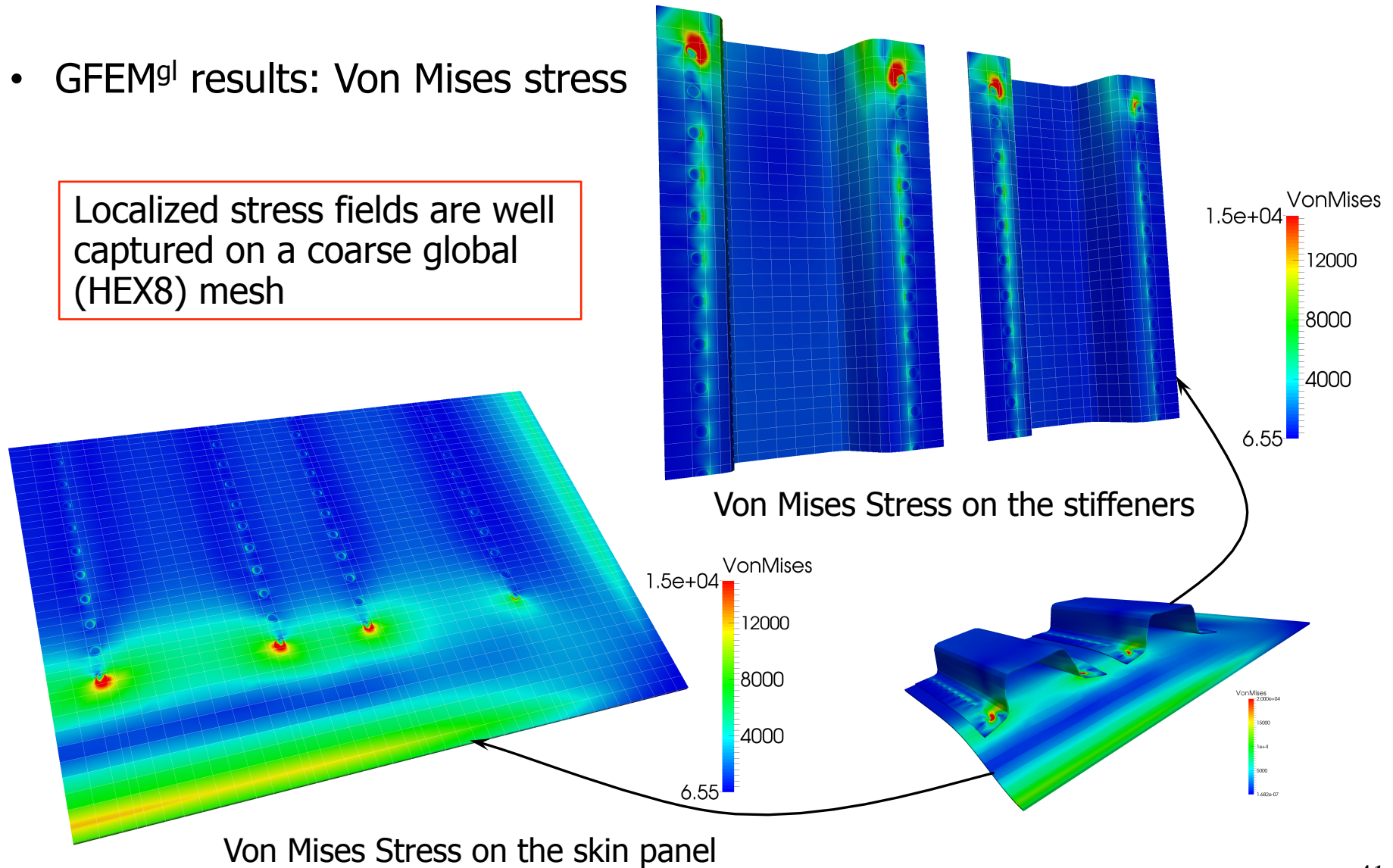
Enriched global problem, deformed shape and Von Mises stress



GFEM^{gl} Solution of a Hat-Stiffened Panel

- GFEM^{gl} results: Von Mises stress

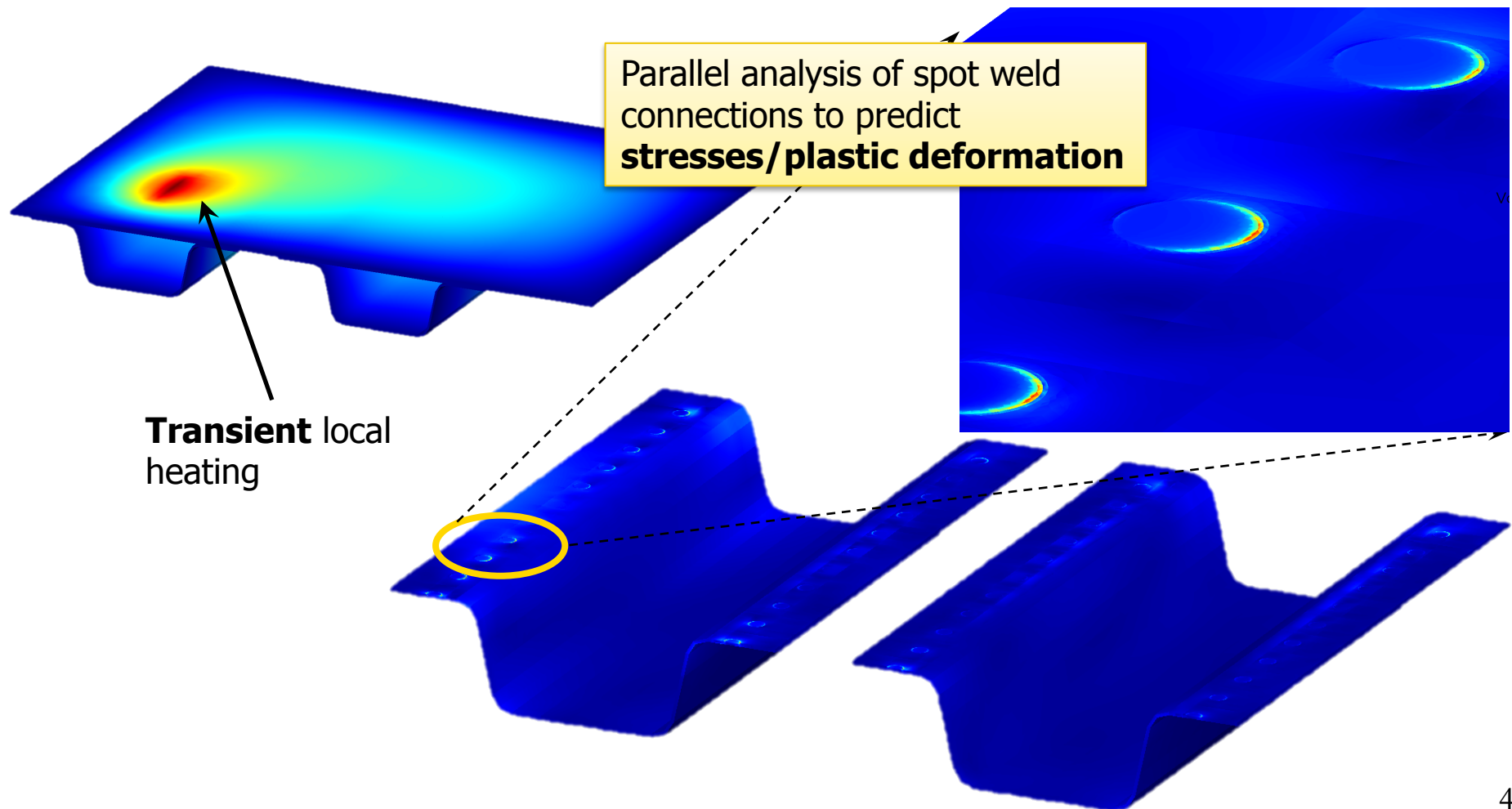
Localized stress fields are well captured on a coarse global (HEX8) mesh





GFEM^{gl} Solution of a Hat-Stiffened Panel

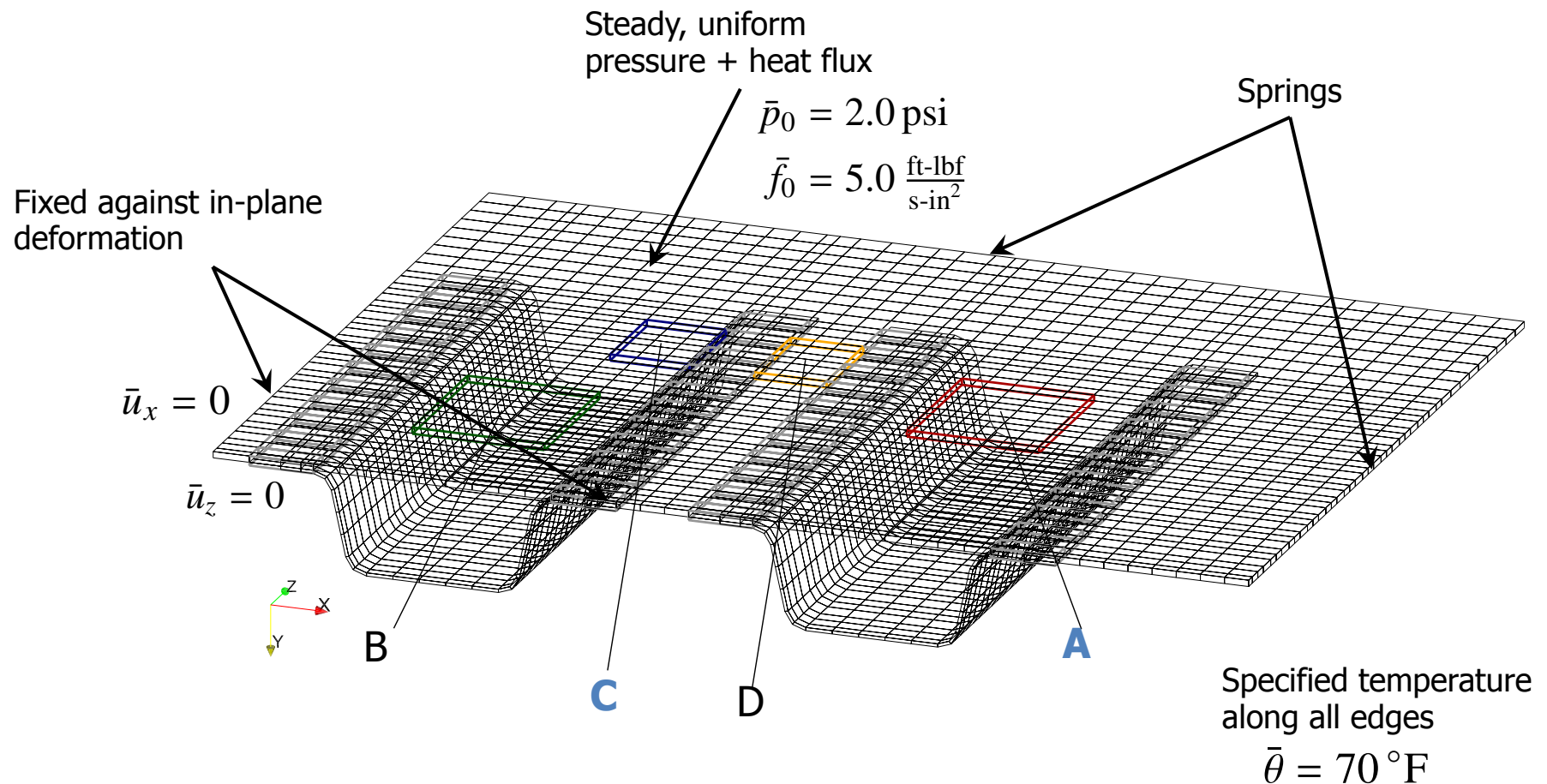
- **Case 2:** Transient nonlinear thermo-mechanical analysis





GFEM^{gl} Solution of a Hat-Stiffened Panel

■ Case 2: Boundary conditions



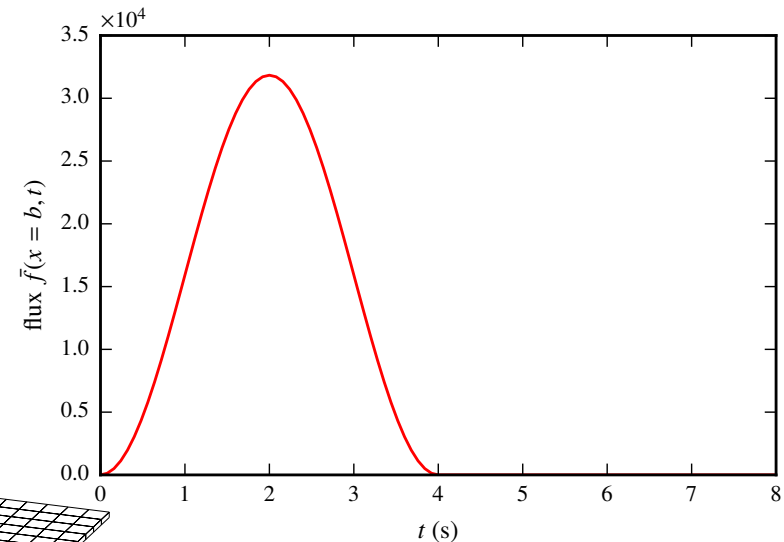
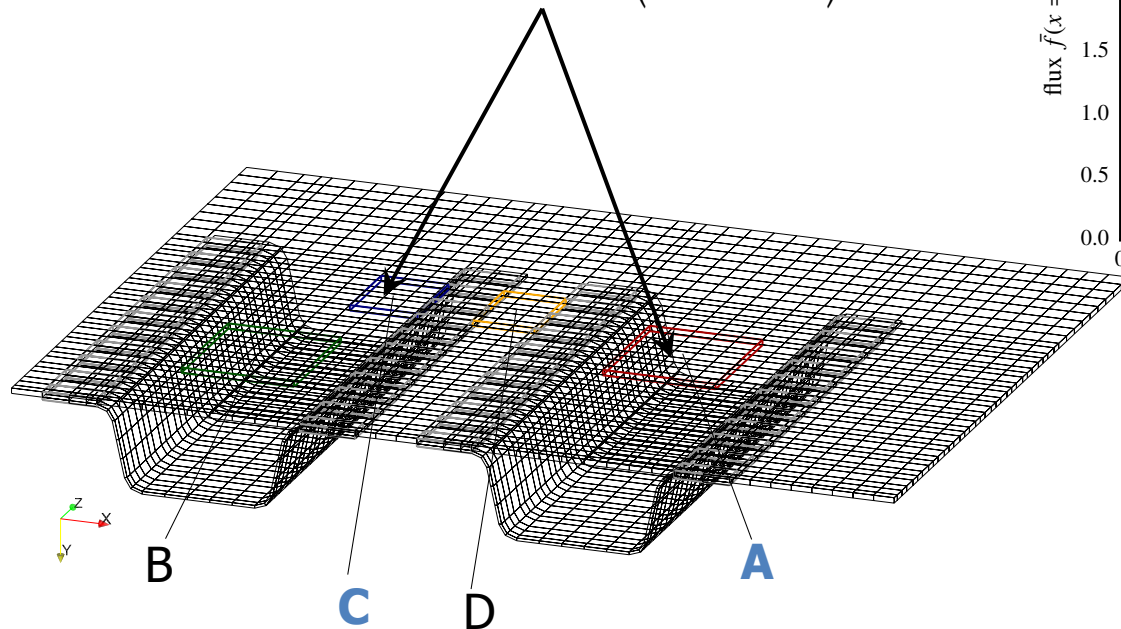


GFEM^{gl} Solution of a Hat-Stiffened Panel

Goal: Find critical location of a localized thermal load

- ▣ *Localized, transient heat flux* in Regions A and C:

$$\bar{f}(\mathbf{x}, t) = \frac{I_0}{2\pi a^2} g(t) h(z) \exp\left(\frac{-(x-b)^2}{2a^2}\right) + \bar{f}_0$$

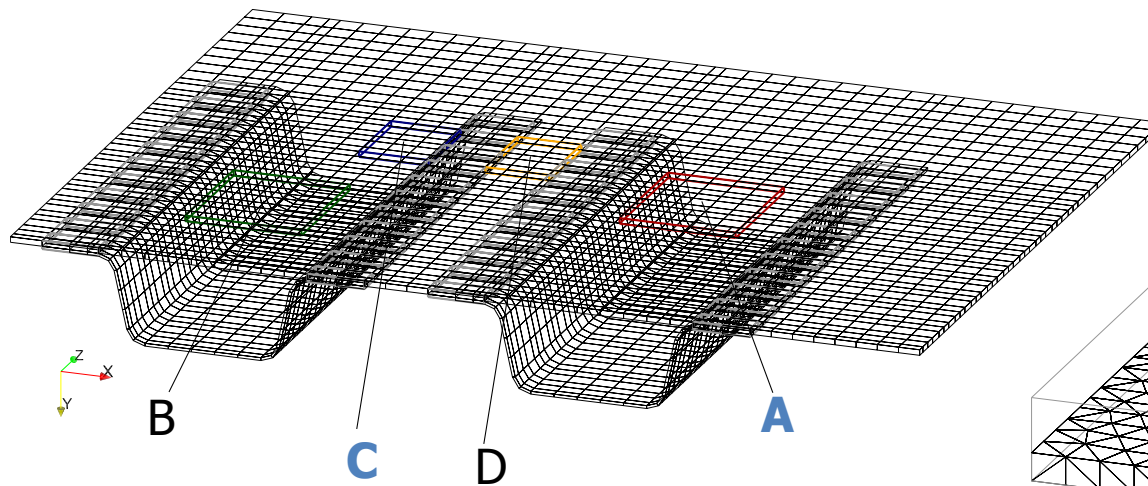


Temporal variation of
peak (Gaussian) flux:

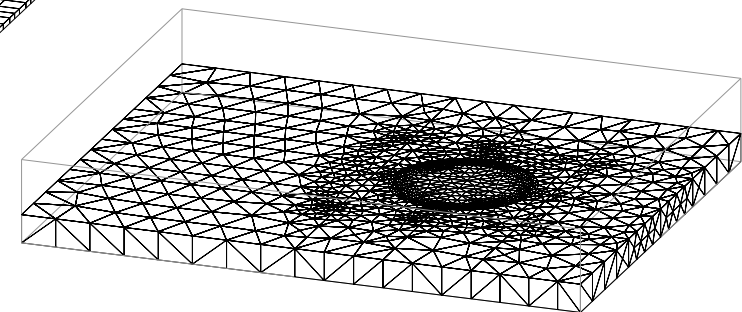


GFEM^{gl} Solution of a Hat-Stiffened Panel

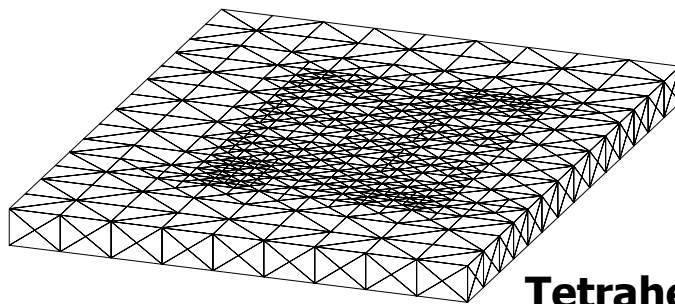
- GFEM^{gl} global + local meshes
- Same global mesh as before



Coarse, global hexahedral mesh (capture structural geometry)



Typical tetrahedral weld mesh
(capture local stress concentrations/plasticity in welds)



Tetrahedral local region mesh
(capture sharp heat flux)



GFEM^{gl} Solution of a Hat-Stiffened Panel

- Panel/stiffeners connected by series of 44 spot welds

GFEM^{gl} global + local problem sizes

		Problem size (dofs)	
		Heat transfer	Thermoplasticity
Initial global		27,888	209,160
Enriched global (A)		28,480	210,936
Enriched global (C)		28,436	210,804
Local	Full spot weld	7,966	95,592
	Half-spot weld	4,179	50,148
	Region A	5,807	69,684
	Region C	5,965	71,580

Only ~**1,000** extra global dofs from global–local enrichments (*< 1% increase*)

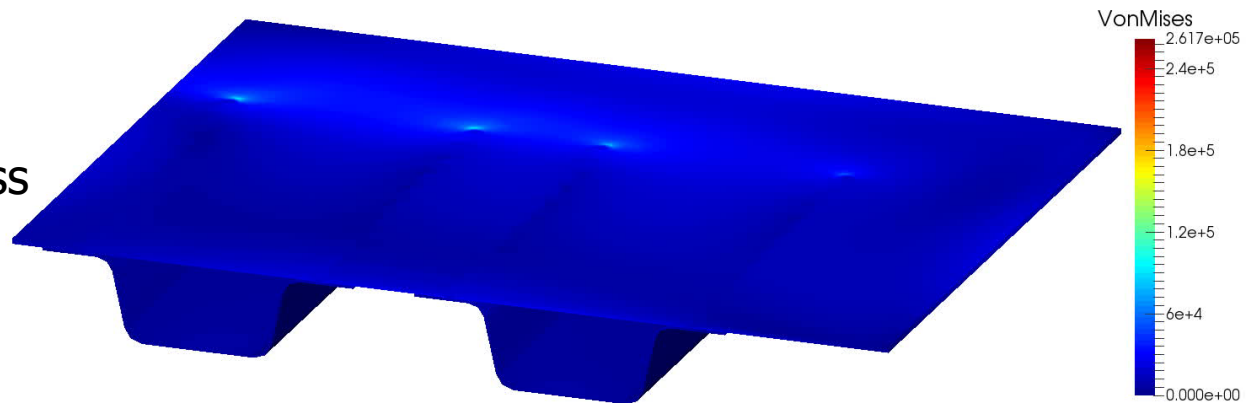
Estimated *hp*-GFEM/*hp*-FEM (direct analysis)
problem size \approx **4.5 million** dofs



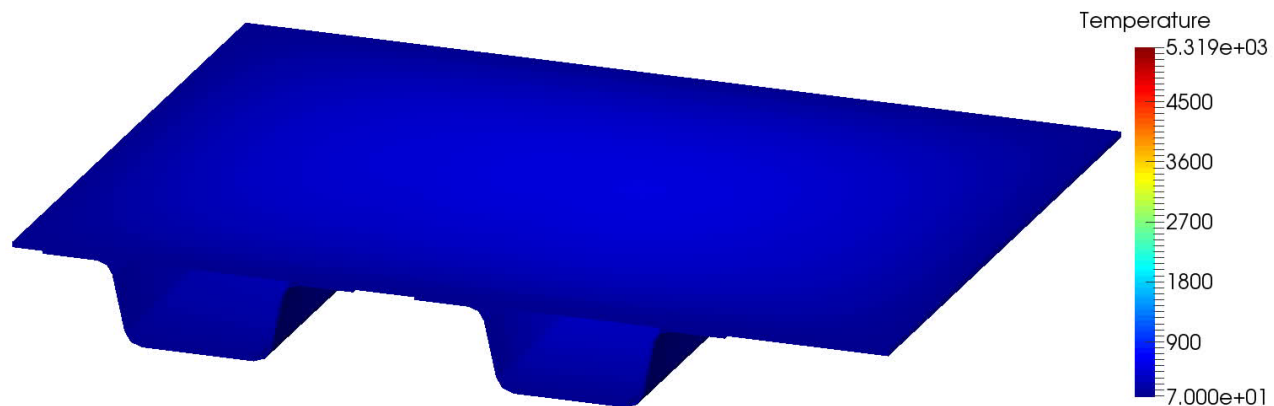
GFEM^{gl} Solution of a Hat-Stiffened Panel

■ Region A

Von Mises stress



Temperature



Movie

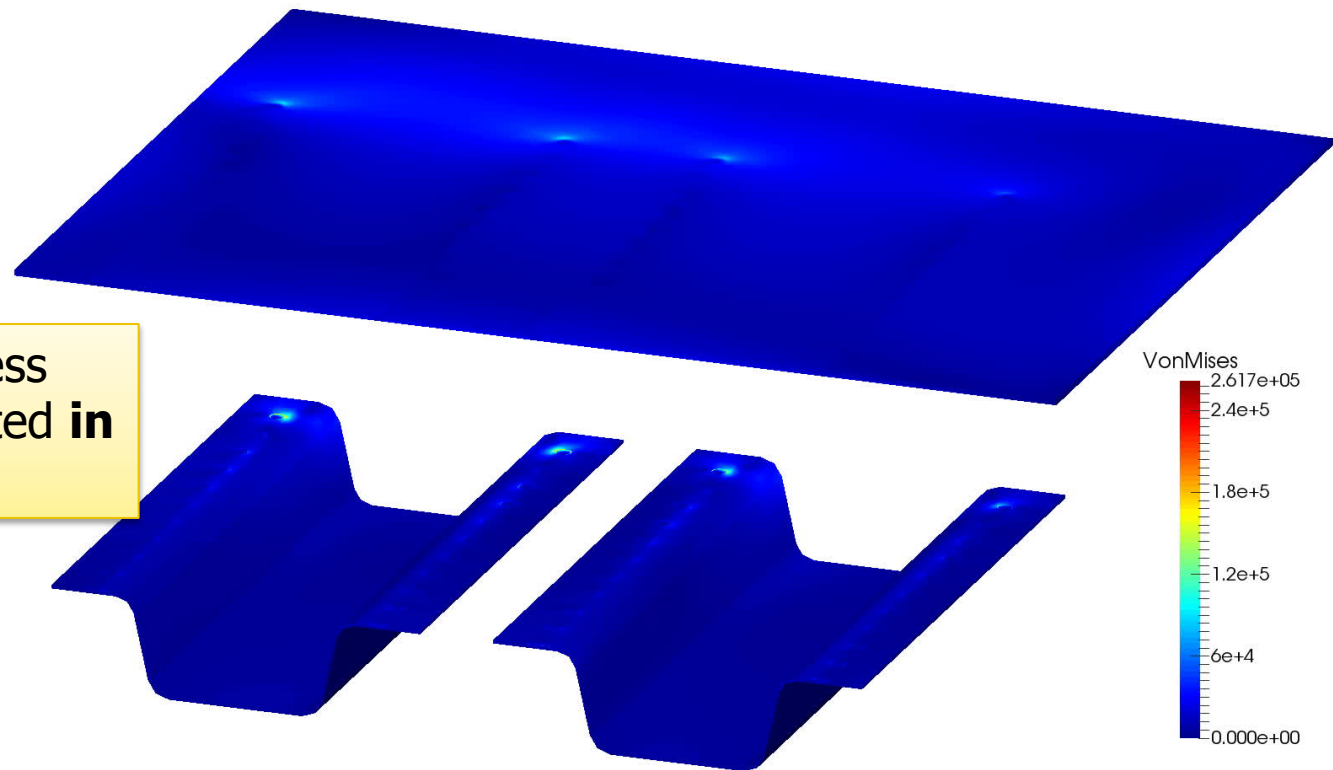


GFEM^{gl} Solution of a Hat-Stiffened Panel

■ Region A

- Von Mises stress (panel + stiffeners)

Local thermal stress effects concentrated **in panel**



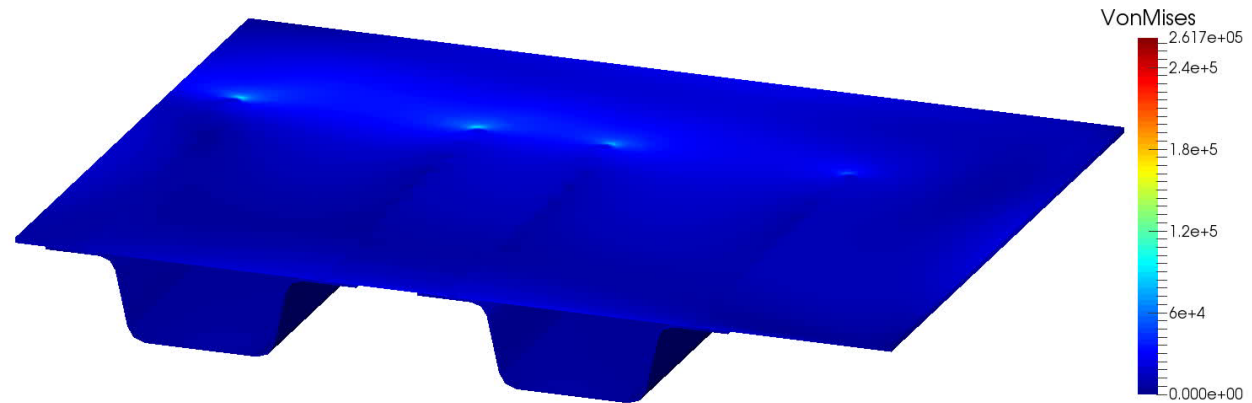
Movie



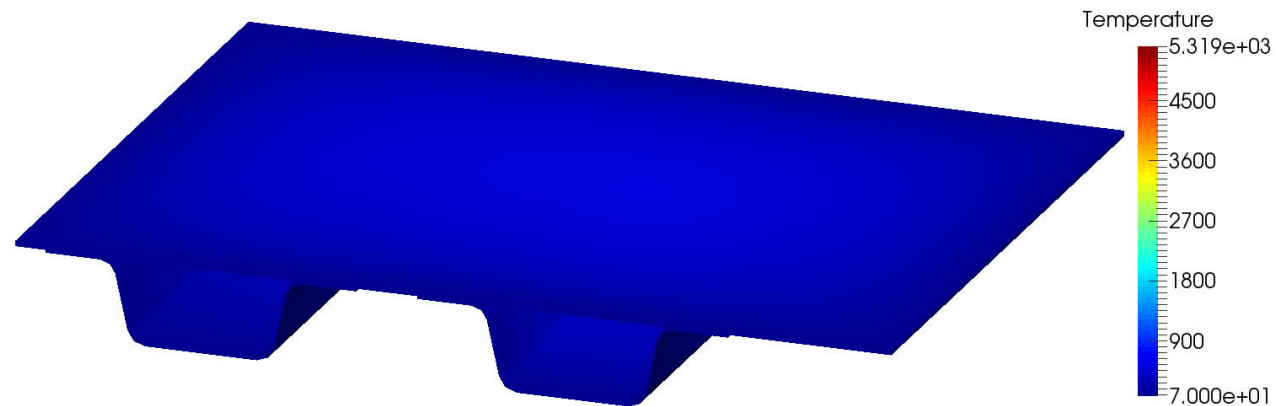
GFEM^{gl} Solution of a Hat-Stiffened Panel

■ Region C

Von Mises stress



Temperature



Movie

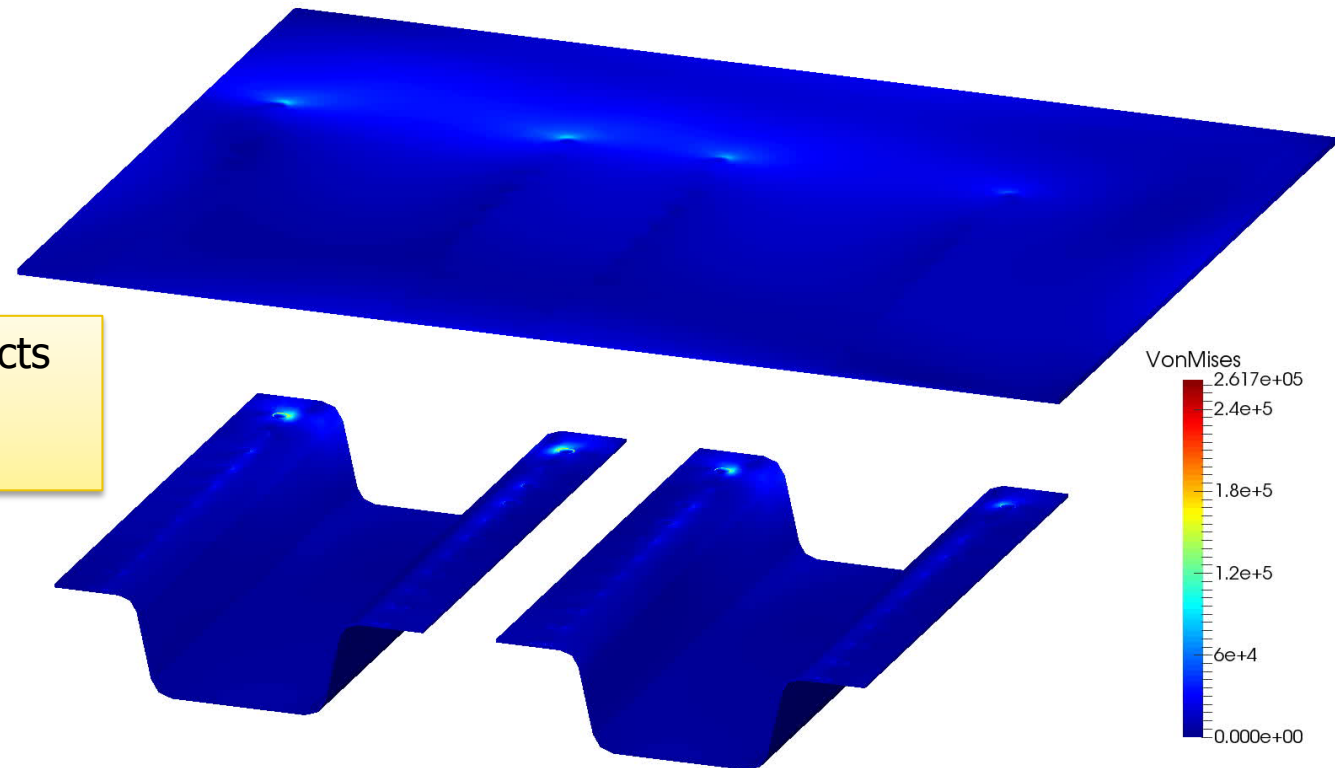


GFEM^{gl} Solution of a Hat-Stiffened Panel

■ Region C

- Von Mises stress (panel + stiffeners)

Local thermal stress effects
in panel shielded by
proximity to **stiffeners**



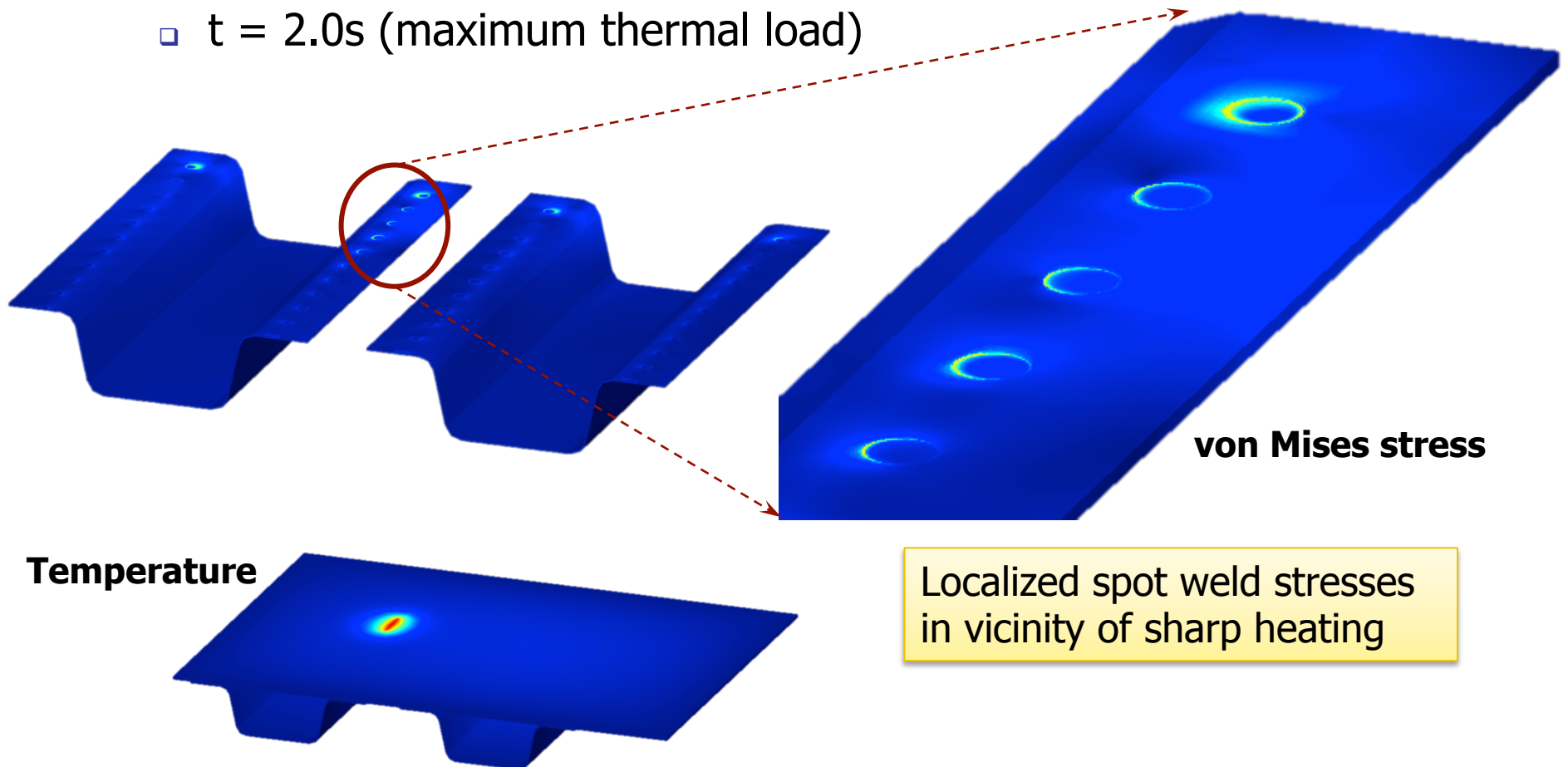
Movie



GFEM^{gl} Solution of a Hat-Stiffened Panel

■ Region C

- $t = 2.0s$ (maximum thermal load)





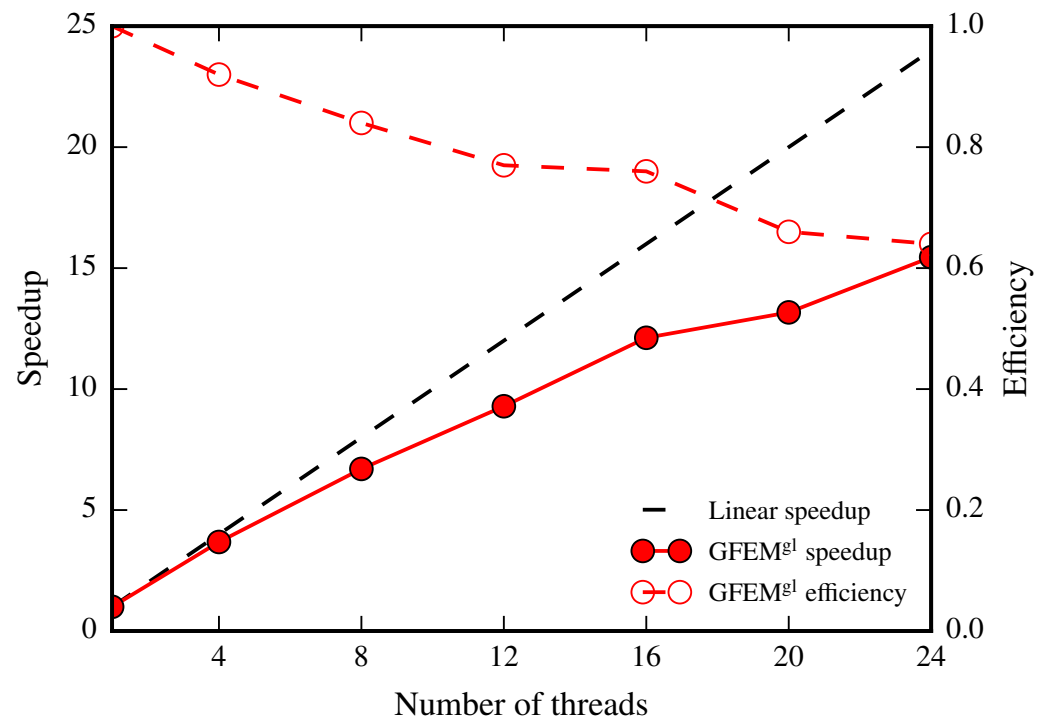
GFEM^{gl} Solution of a Hat-Stiffened Panel

■ GFEM^{gl} parallel performance

- Single time/load step—all solution phases (local + enriched global) considered
- Up to 24 CPUs

- Good speedup on small number of threads
- Efficiency deteriorates as number of CPUs increases (expected)

Number of local problems
≈ number of threads—
difficult to achieve good
load balance



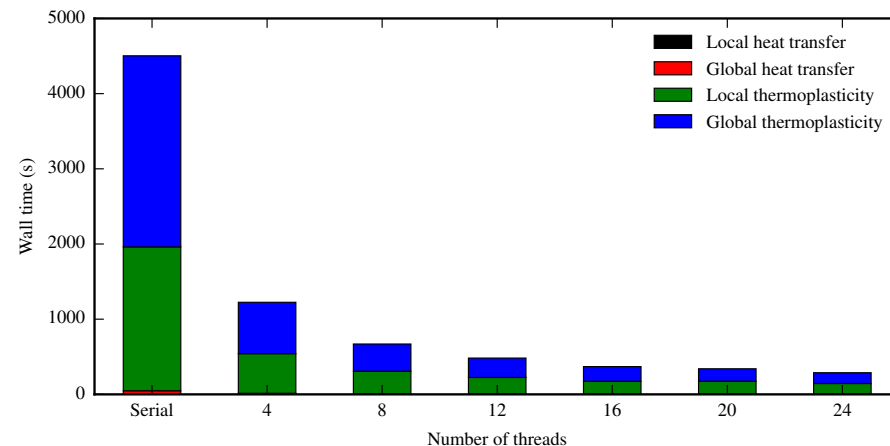


GFEM^{gl} Solution of a Hat-Stiffened Panel

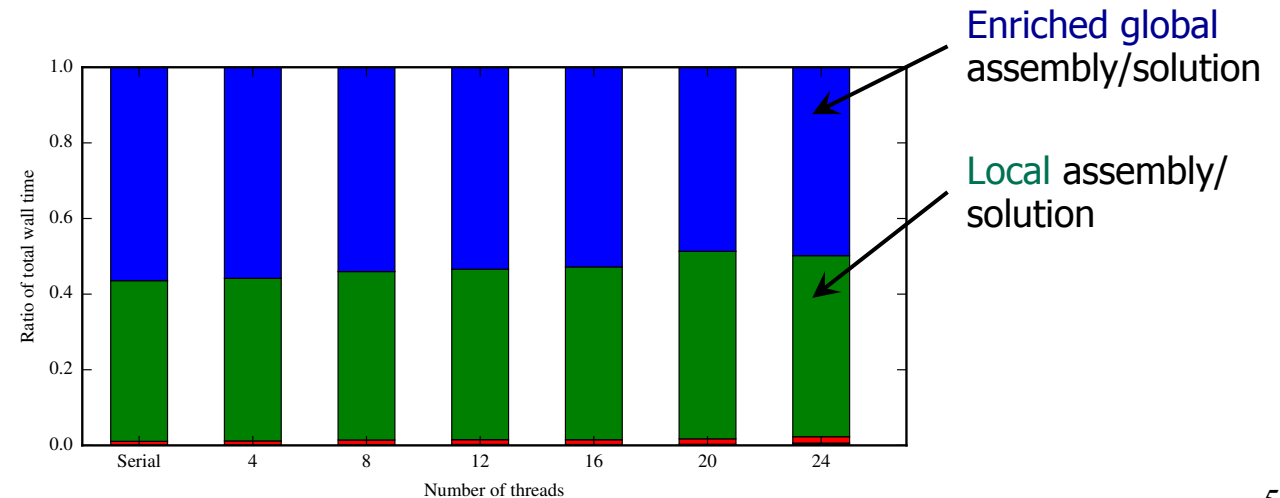
■ GFEM^{gl} parallel performance

- Time spent in each solution phase vs. number of parallel threads:

Total solution wall time



Fraction of total solution time



Wall times spent in enriched/local problems scale ~uniformly—no bottlenecks!



Summary

- GFEM^{gl} for large, nonlinear, coupled thermo-structural problems exhibiting phenomena spanning multiple spatial scales of interest
- Time-dependent global–local enrichments for capturing nonlinear (elasto-plastic) effects at disparate structural scales
- Fine-scale problems parallelizable; efficiently resolve localized plasticity *at the fine scale*, maintain coarse, global structural mesh

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